

# OPERATING INSTRUCTION

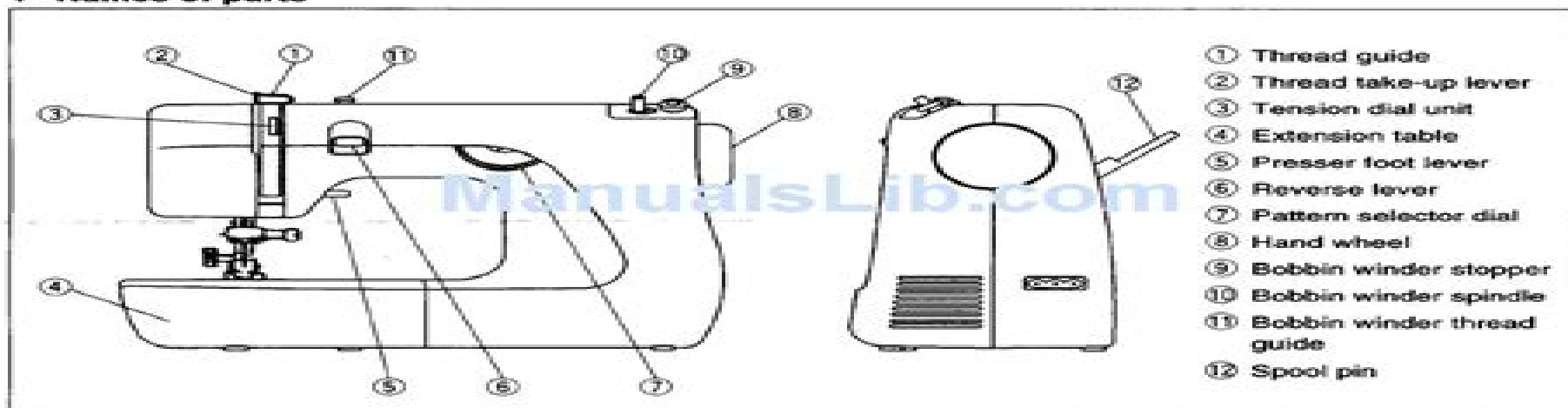
## For your safety.....

1. Always turn off the power and unplug from the outlet.  
When leaving the machine unattended.  
When attaching or removing parts.  
When cleaning the machine.  
When the electric current is shut off.
2. During operation, keep an eye on sewing area.  
Do not touch moving parts such as the Thread take-up lever, Hand wheel, Needle.

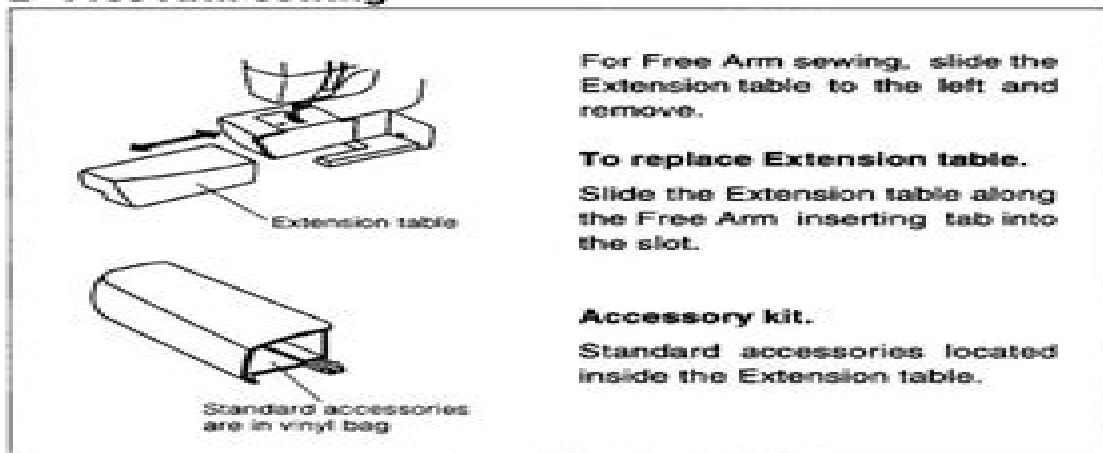
## Before sewing

1. Clean the machine with soft cloth to prevent oil and dust from the machine.  
Do not use thinner, benzine, etc. for cleaning.
2. Do not use the machine except as described in these instructions.

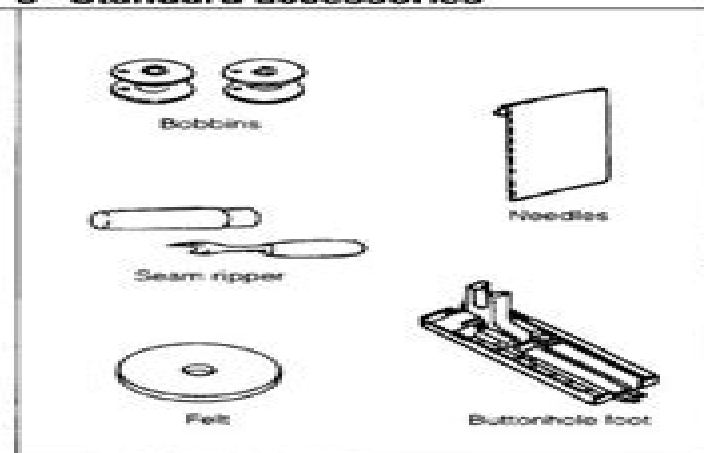
## 1 Names of parts



## 2 Free Arm sewing



## 3 Standard accessories



# Janome Hf106 Sewing Machine Manual

**American Sewing Machine Company**



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