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DATE 7/23/05	Replaces DS15AVS2 - DS15AV		

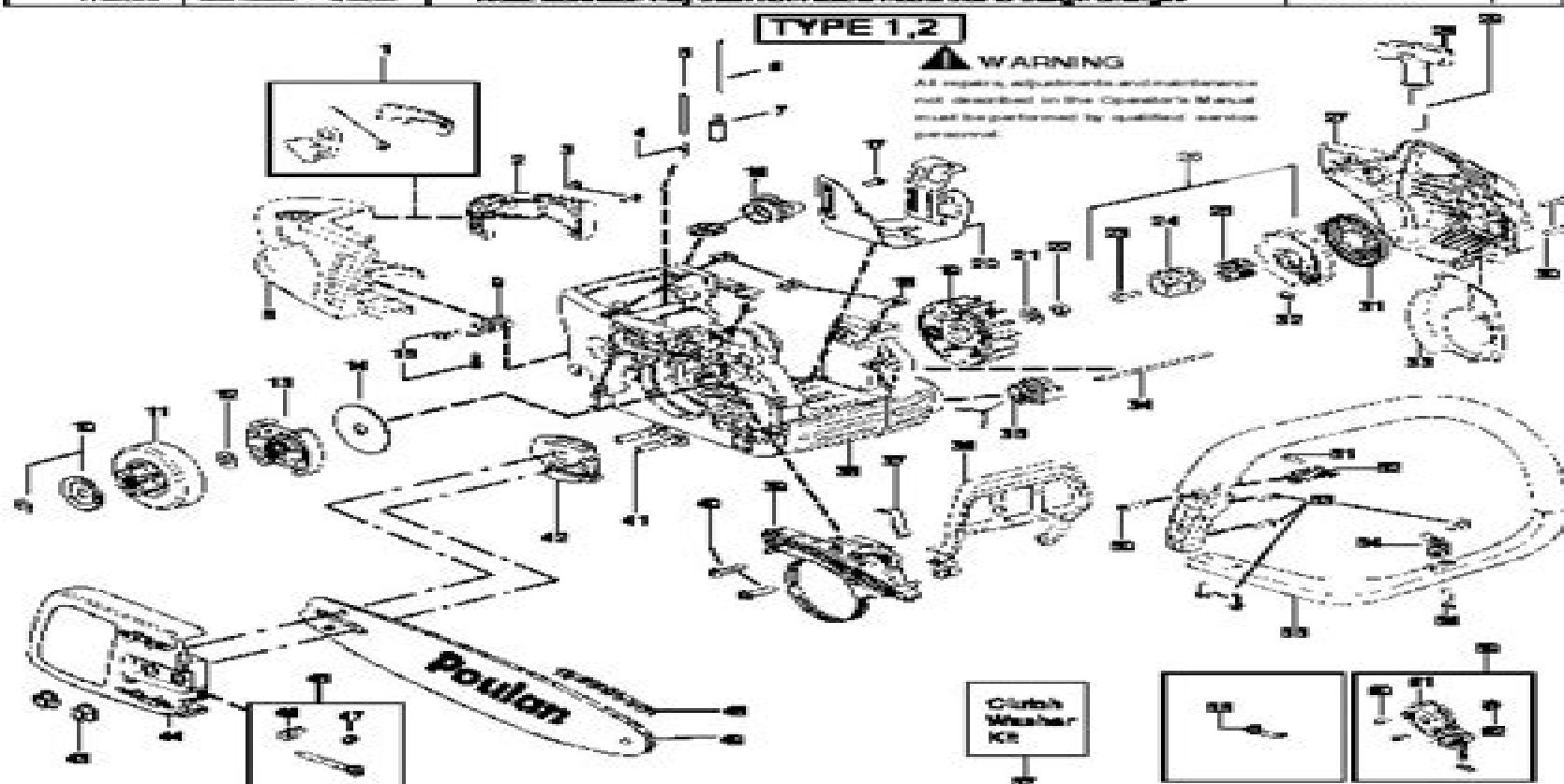
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TYPE 1,2

WARNING

All repairs, adjustments and maintenance not described in the Operator's Manual must be performed by qualified service personnel.



Qty	Part No.	Description	Qty	Part No.	Description	Qty	Part No.	Description
1.	03C071507	Kit-Trigger Lockout	34.	03C075877	Washer Hub-EP6	44.	04B020200	Assy-Clutch Cover (Incl. # 40)
2.	04B011500	Cover-Handle	35.	03C071180	Spring-EP6	45.	03C080471	Kit-Bar Adjust (Incl. # 40)
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web description this standard provides for two general applications of acme threads namely general purpose and centralizing the limits and tolerances in this standard relate to single start acme threads and may be used if considered suitable for

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web use our over wire calculator to find out 1 5 acme basic thread dimensions pitch minor major diameters depth lead tolerance range for all applicable classes and much more

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web 0 25823 6 5589 possible wires from standard sets 0 28868 once you know your wire diameter you need to find out what is the premissable measurement for your pitch diameter depending on the class use our over wire calculator to find out 3 2 acme basic thread dimensions pitch minor major diameters depth lead tolerance range

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web acme stub threads size designation table chart ansi standard hardware menu asme ansi b1 8 1988 r2001 provides for the stub acme screw thread for those unusual applications where due to mechanical or metallurgical considerations a coarse

pitch thread of shallow depth is required

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web general acme thread design calculator major dia external thread d must be greater than 25 pitch thrds per inch n basic dimension data basic pitch dia e basic minor diameter k pitch decimal distance p thickness at pitch line t

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web for basic acme thread dimensions see our dimensional charts for stub acme thread calculations go to our stub acme thread calculator to use this calculator enter your thread major diameter and tpi then select your class dimensions shown are in inches if you wish to convert to mm please use our universal converter

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web the trapezoidal metric thread form is similar to the acme thread form except the thread angle is 30 4 5 6 it is codified by din 103 7 while metric screw threads are more prevalent worldwide than imperial threads for triangular thread forms the imperially sized acme threads predominate in the trapezoidal thread form

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web external acme thread dimensions table acme thread designation nominal size threads in tol class major diameter pitch diameter minor diameter max min max min max min 1 4 16 acme 0 25 16 2g 0 2500 0 2450 0 2148 0 2043 0 1775 0 1618 3g 0 2158 0 2109 0 1701 4g 0 2168 0 2133 0 1723 5 16 14 acme 0 3125 14 2g 0

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web acme general purpose 2g thread series limiting dimensions tolerances the dimensions listed below can be used to determine the diameter along with the thread pitch for further clarification of thread per inch please download our gauge guide external thread dimensions internal thread dimensions contact form

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web the standard nominal diameters and pitches for acme threads are shown in the table below depth of acme thread the depth or height of an acme thread varies depending on its type there are three main types of acme threads general purpose gpa centralizing ca and stub acme

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web dimensional charts for acme general centralizing acme and stub acme threads you can use our acme thread calculator or stub acme thread calculator to get dimensions for any acme thread dimensions shown are in inches if you wish to convert to mm please use our universal converter acme thread dimensions

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american national standard asme ansi b1 5 there are three classes of general purpose acme threads 2g 3g and 4g each class provides some clearance on all standard size diameters for free movement and are used in

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web mar 20 2023 standard size chart for acme threads according to the american national standard thread size ansi acme b1 5 1977 is given in the table below

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web metric trapezoidal acme thread dimensions specifications info torqbolt com 1109 120 1122 000 1120 tr1120x44 44 7e 1120 000 1118 600 1097 685 1096 625 1074 000 1072 360 7h 1076 000 1078 000 1098 000 1099 400 1122 000 p 1 5 2 3 4 5 6 7 8 9 10 12 14 44 ac 0 150 0 250 0 500 1 000 r1 0 075 0 125 0 25 0 5 r2 0 15

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web this acme thread general purpose design calculator will determine the three classes of general purpose 2g 3g and 4g for the external and internal threads in application it is suggested that external and internal threads of the same class be used together for general purpose assemblies class 2g being the preferred choice