

# Supercharger

— 000 — 7

Computed against the Kaiser 7-1/2" diameter crankshaft pulley, the minimum ratio of the variable - ratio pulley is 1.3 to 1. The maximum ratio, when the flanges are fully separated, is 2.3 to 1.

The ball-tensioning arm, or idler arm, is mounted to the same bracket used to mount the supercharger. The spring-loaded arm is geometrically located with relation to the center line of the supercharger input shaft to apply tension, measured in pounds, to the drive ball. The existing design should not be altered in any way as it will affect the shifting cycles of the variable-ratio pulley.

## b. Input Shaft

The composite input shaft assembly as shown in Figure 4, is the central shaft in the drive system and is supported in the bearing housing by two ball bearings.

The oil pump assembly fits on the shaft between the two bearings. The plunger of the oil pump is actuated by a camway ground into the input shaft. A ball driver fastened to the rear of the input shaft by five screws, rotates the drive balls of the planetary drive system. A bushing, inserted in the input shaft, serves to pilot the output shaft. This bushing also has a function in the lubrication system. This is

explained in Section I, paragraph 4, Lubrication System.

The input shaft is keyed directly to the variable-ratio pulley and always turns at the RPM speed being turned by the pulley.

## c. Planetary Drive System

The component parts of the friction-type planetary drive system are shown in Figure 5. The ratio of the system remains constant under all conditions and is 1 to 4.44, input to output shaft.

When assembled into the supercharger, the drive balls are enclosed between and revolve around the inside faces of the two ball races. As the drive balls are turned (by the ball driver) around the races, they also revolve around their own axes. It is this revolving motion that is transmitted to drive the output shaft, as the output shaft forms the inner raceway of the planetary system. This is shown in Figure 6.

One ball race is fitted into the scroll housing and the second race is fitted into the collar of the race load assembly. A clutch disc is inserted behind each race to prevent the race from turning.

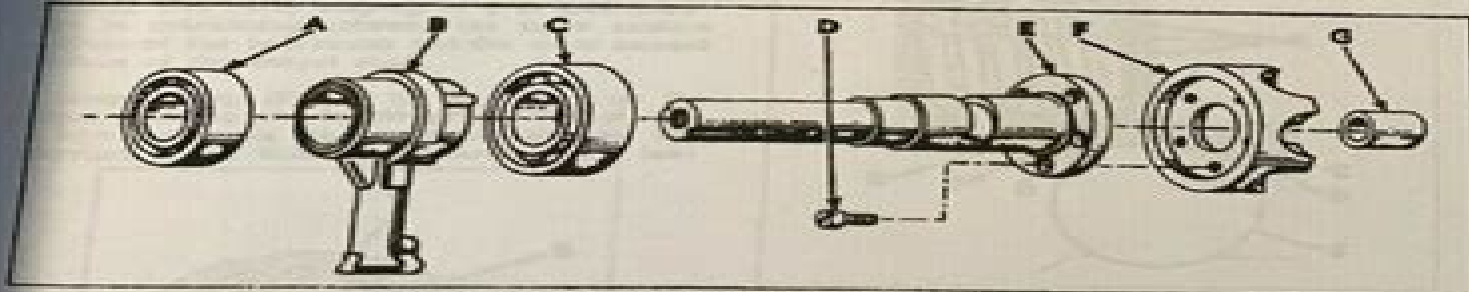


FIG. 4 POWER INPUT SHAFT ASSEMBLY

A—Ball Bearing  
B—Oil Pump  
C—Ball Bearing  
D—Screw

E—Input Shaft  
F—Ball Retainer  
G—Bushing

The race load assembly, through compression of internal springs when the supercharger is assembled, applies pressure evenly around the front ball race. (See Figure 7.) The contact point (A) is between the race load assembly and the bearing housing. Pressure is applied to the planetary system at (B), through the

clutch disc (C). As the ball race (D) is forced against the drive balls (E), the balls are pressed backward against the rear ball race and down against the raceway of the output shaft.

The design of the overall system provides for maximum drive with minimum slippage, while

# Mcculloch Supercharger Manual

**Don Narus**



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