

3 Definitions

For the purposes of this standard the definitions of prEN ISO 1101 apply.

4 General tolerances

4.1 Tolerances for linear dimensions

See table 1.

Table 1: Tolerances for linear dimensions

| Range of nominal sizes L in mm | | | | | | | | | | | |
|----------------------------------|----------------------|-------------------|--------------------|---------------------|----------------------|----------------------|----------------------|-----------------------|------------------------|------------------------|------------|
| Tolerance class | 2 to 30 | Over 30 up to 120 | Over 120 up to 400 | Over 400 up to 1000 | Over 1000 up to 2000 | Over 2000 up to 4000 | Over 4000 up to 6000 | Over 6000 up to 12000 | Over 12000 up to 16000 | Over 16000 up to 20000 | Over 20000 |
| | Tolerances t in mm | | | | | | | | | | |
| A | ± 1 | ± 1 | ± 1 | ± 2 | ± 3 | ± 4 | ± 5 | ± 6 | ± 7 | ± 8 | ± 9 |
| B | | ± 2 | ± 2 | ± 3 | ± 4 | ± 6 | ± 8 | ± 10 | ± 12 | ± 14 | ± 16 |
| C | | ± 3 | ± 4 | ± 6 | ± 8 | ± 11 | ± 14 | ± 18 | ± 21 | ± 24 | ± 27 |
| D | | ± 4 | ± 7 | ± 9 | ± 12 | ± 16 | ± 21 | ± 27 | ± 32 | ± 36 | ± 40 |

ISO 13920:1996
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4.2 Tolerances for angular dimensions

The length of the shorter angle leg shall be used to determine in accordance with table 2 which tolerances are to apply. The length of the leg may also be assumed to extend to a specified reference point. In this case, the reference point concerned shall be indicated on the drawing.

See table 2 for the relevant tolerances.

Figures 1 to 5 show examples of how the shorter angle leg, l , is represented.

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Ammar Grous



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