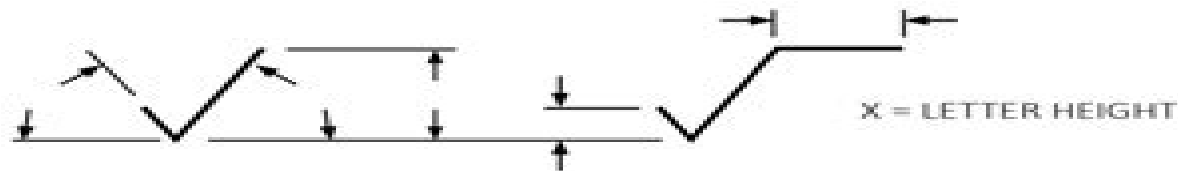


ISO SURFACE FINISH SYMBOLS AND CALLOUTS

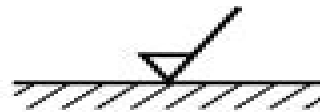


REMOVAL OF MATERIAL

SURFACE MAY BE PRODUCED BY ANY METHOD



MATERIAL REMOVAL REQUIRED



MATERIAL REMOVAL PROHIBITED



MAXIMUM WAVINESS HEIGHT

ROUGHNESS AVERAGE VALUES

MACHINING ALLOWANCE



EXAMPLE

63
32

.002-4
⊥ .05

BASIC SURFACE TEXTURE SYMBOL



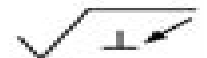
MAXIMUM WAVINESS SPACING RATING (C). SPECIFY IN INCHES OR MILLIMETERS, HORIZONTAL BAR ADDED TO BASIC SYMBOL



ROUGHNESS AVERAGE VALUES (A). SPECIFY IN MICROINCHES, MICROMETERS, OR ROUGHNESS GRADE NUMBERS



LAY SYMBOL (E)



MAXIMUM AND MINIMUM ROUGHNESS AVERAGE VALUES (A), SPECIFY IN MICROINCHES, MICROMETERS, OR ROUGHNESS GRADE NUMBERS.



ROUGHNESS SAMPLING LENGTH OR CUTOFF RATING (D). WHEN NO VALUE IS SHOWN USE .03 INCH (0.8 MILLIMETERS).



MAXIMUM WAVINESS HEIGHT RATING (B) SPECIFY IN INCHES OR MILLIMETERS. HORIZONTAL BAR ADDED TO BASIC SYMBOL.



MACHINING ALLOWANCE (F). SPECIFY IN INCHES OR MILLIMETERS.



NOTE: WAVINESS IS NOT USED IN ISO STANDARDS.

Iso 13surface Finish Symbols

JL Elias

A red circular graphic with a gradient, appearing as a semi-circle or a partial circle, located to the right of the author's name.

Iso 13surface Finish Symbols:

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Table of Contents Iso 13surface Finish Symbols

1. Understanding the eBook Iso 13surface Finish Symbols
 - The Rise of Digital Reading Iso 13surface Finish Symbols
 - Advantages of eBooks Over Traditional Books
2. Identifying Iso 13surface Finish Symbols
 - Exploring Different Genres
 - Considering Fiction vs. Non-Fiction
 - Determining Your Reading Goals
3. Choosing the Right eBook Platform
 - Popular eBook Platforms
 - Features to Look for in an Iso 13surface Finish Symbols
 - User-Friendly Interface
4. Exploring eBook Recommendations from Iso 13surface Finish Symbols
 - Personalized Recommendations
 - Iso 13surface Finish Symbols User Reviews and Ratings
 - Iso 13surface Finish Symbols and Bestseller Lists
5. Accessing Iso 13surface Finish Symbols Free and Paid eBooks

- Iso 13surface Finish Symbols Public Domain eBooks
- Iso 13surface Finish Symbols eBook Subscription Services
- Iso 13surface Finish Symbols Budget-Friendly Options
- 6. Navigating Iso 13surface Finish Symbols eBook Formats
 - ePub, PDF, MOBI, and More
 - Iso 13surface Finish Symbols Compatibility with Devices
 - Iso 13surface Finish Symbols Enhanced eBook Features
- 7. Enhancing Your Reading Experience
 - Adjustable Fonts and Text Sizes of Iso 13surface Finish Symbols
 - Highlighting and Note-Taking Iso 13surface Finish Symbols
 - Interactive Elements Iso 13surface Finish Symbols
- 8. Staying Engaged with Iso 13surface Finish Symbols
 - Joining Online Reading Communities
 - Participating in Virtual Book Clubs
 - Following Authors and Publishers Iso 13surface Finish Symbols
- 9. Balancing eBooks and Physical Books Iso 13surface Finish Symbols
 - Benefits of a Digital Library
 - Creating a Diverse Reading Collection Iso 13surface Finish Symbols
- 10. Overcoming Reading Challenges
 - Dealing with Digital Eye Strain
 - Minimizing Distractions
 - Managing Screen Time
- 11. Cultivating a Reading Routine Iso 13surface Finish Symbols
 - Setting Reading Goals Iso 13surface Finish Symbols
 - Carving Out Dedicated Reading Time
- 12. Sourcing Reliable Information of Iso 13surface Finish Symbols
 - Fact-Checking eBook Content of Iso 13surface Finish Symbols
 - Distinguishing Credible Sources
- 13. Promoting Lifelong Learning
 - Utilizing eBooks for Skill Development

- Exploring Educational eBooks

14. Embracing eBook Trends

- Integration of Multimedia Elements
- Interactive and Gamified eBooks

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