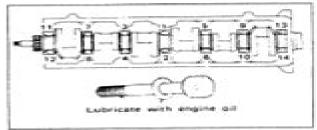




- 5. Crankshaft Bearing Cap
 - 1) Lubricate the bearing cap bolts with engine oil.
 - Install the bearing caps to the crankshaft.

The arrow mark must be pointing to the front of the engine.

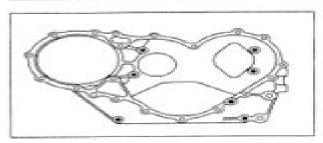
 Tighten the bearing cap bolts to the specified torque a little at a time in the numerical order shown in the illustration.





	kg-m@b.f
Crankshaft Bearing Cap Bolt Torque	24.0 ± 1 (173.5 ± 7.2)

 Check that the crankshaft turns smoothly by manually rotating it.



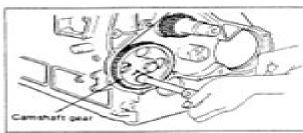


6. Timing Gear Case

- Apply liquid gasket to the timing gear case surfaces contacting the cylinder body.
- Tighten the timing gear case bolts to the specified torque.

kg-m(lb.ft)

Timing Gear Case Bolt Torque



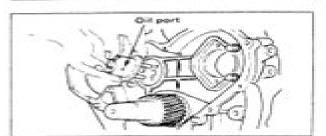


8. Camshaft

Tighten the thrust plate bolts through the camshaft gear hole.

	kg-m(lb.ft
Thrust Plate Bolt Torque	2.6 ± 0.5 (18.8 ± 3.6)

	kg-m(ib.ft
Camshaft Gear Bolt Torque	16 ± 1.5 (115.7 ± 10.5)





9. Idler Gear Shaft

Use the thrust collar fixing bolt as a guide to install the idler gear shaft.

The oil port must be facing the camshaft.

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Isuzu Workshop Manual Isuzu Jidōsha Kabushiki Kaisha,1981 Isuzu Workshop Manual Isuzu Jidōsha Kabushiki Kaisha. Service Department. Overseas Sales Division, 1982 Isuzu Diesel Engine 6BB1 6BD1 6BD1T, **Power Farming** in Australia and New Zealand Technical Manual ,1989 Isuzu Diesel Engine 6BB1, 6BD1, 6BC1T Isuzu Jidosha Kabushiki Kaisha.1986 **Implement & Tractor Red Book** ,1988 Farm Machinery & Tractor Facts ,1983 Fishing Gazette ,1978 Farm Equipment Red Book Issue ,1990 Isuzu Workshop Manual ,1986* Boletín judicial ,1988 Workshop Manual for the Isuzu Diesel Engine Isuzu Motors, 1971 For 6 cylinder trucks produced in 1973 **Engine** Isuzu Workshop Manual Isuzu Jidōsha **Electricals - All Models Workshop Manual** Isuzu Motors Limited,1980 Workshop Manual for the Isuzu Diesel Engine Isuzu Jidōsha Kabushiki Kaisha,Isuzu Kabushiki Kaisha,1981 Motors, 1971 Isuzu Automobile American Isuzu Motors Inc,1988 Isuzu Workshop Manual Isuzu, Motors Ltd,19?? Isuzu Workshop Manual Motors Ltd Isuzu,1986 Isuzu Workshop Manual Diesel Engine 4FB1, 4FC1 Models Isuzu Motors Limited, 1982 Isuzu Workshop Manual Isuzu Jidōsha Kabushiki Kaisha,1988

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