

OIL PAN

- Remove oil drain. Inspect front for correct surface.
- Apply plastic sealant in the correct surface of a new oil pan gasket shown in the figure.

- Install new gasket onto the oil pump body and the oil pan. Seal with oil sealer in the manner shown in the figure.

- Apply a continuous bead of plastic sealer to the oil pan along the inside of the lock flange and overlap the ends.

- Install the oil pan.

85 SOHC

Tightening torque

7.8–11 Nm (60–110 cm-kg, 65–95 in-lb)

8P SOHC

Tightening torque

A) 7.8–11 Nm (60–110 cm-kg, 65–95 in-lb)
B) 17–22 Nm (13.8–22.5 m-kg, 17–26 ft-lb)

Steps After Installation

- Install the under cover and side cover.
- Fill with the specified amount and type of engine oil.
- Connect the negative battery cable.
- Start the engine and check for leaks.
- Check the oil level and add if necessary.

OIL PUMP

OIL PUMP

PREPARATION



Oil pump and cover are removed by using the screwdriver.

Oil pump and cover are removed by using the screwdriver.

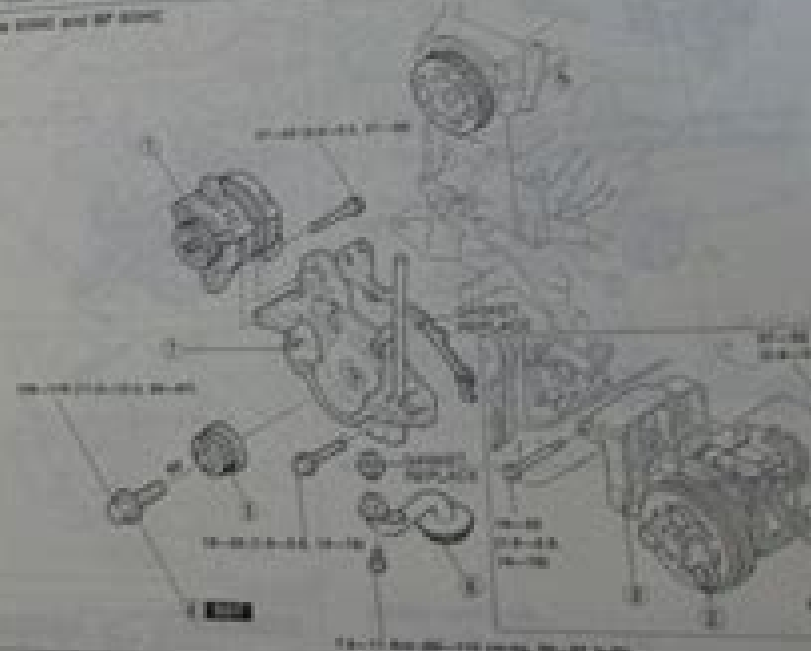


Oil pump and cover are removed by using the screwdriver.

REMOVAL / INSTALLATION

- Disconnect the negative battery cable.
- Turn the engine on.
- Remove the timing belt. Refer to pages 81–110, 82–112.
- Remove the oil pan and main bearing cap. Refer to pages 81–110, 82–112.
- Remove the oil pump and cover. Refer to the figure. Refer to Removal Note.
- Install in the reverse order of removal. Refer to Installation Note.

85 SOHC and 8P SOHC



- Alternator
- A/C compressor
- A/C compressor bracket
- Pulley lock tool

- Timing belt pulley
- Oil strainer
- Oil pump

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Mazda 323 Gts Factory Service Manual

Emilie Sanchez



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