

Fig. 10—End play of front axle should be measured with a feeler gauge as shown for 340-360 models with two-wheel drive.

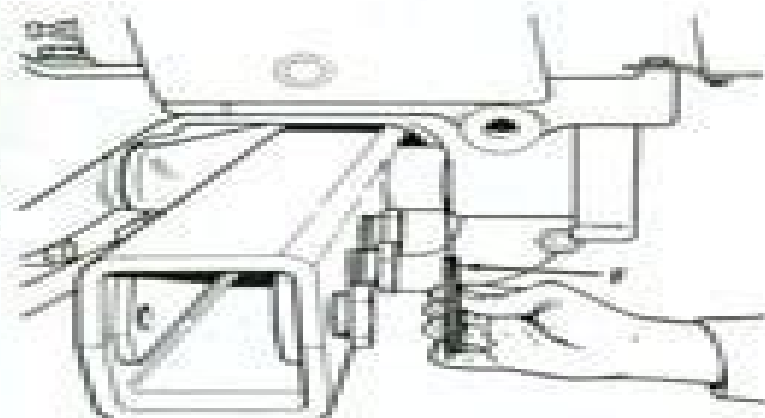


Fig. 11—Measure and play of front axle with a feeler gauge as shown for model 399 with two-wheel drive.

screws for adjusting end play. On 340-360 models, make sure that tapered pin (B—Fig. 7) is correctly and firmly seated, then tighten retaining nut to 80-140 N·m (70-130 ft.-lbs.) torque. On all models, refer to paragraphs 2 and 3 for additional torque values and assembly notes.

**5. FRONT SUPPORT.** To remove the front support, the axle must be removed, the radiator must be removed and the front support must be unbolted from the front of engine. The front axle, the front support and the remainder of the tractor must each be supported separately while removing, while separated

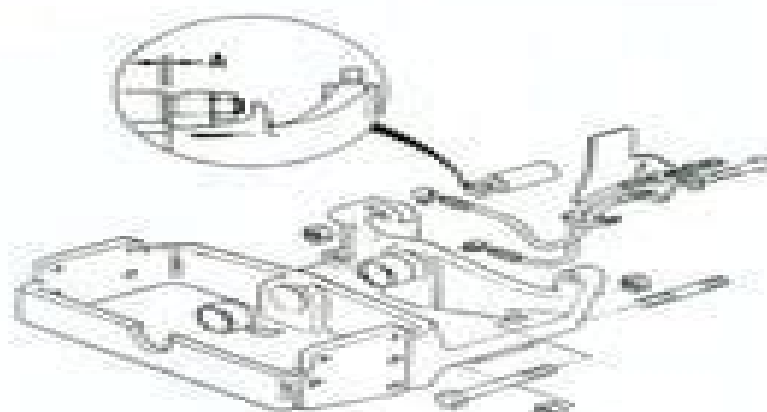


Fig. 12—Measure gap (A) between the top spacer tube on right side and front support of 340-360 models.

and while assembling. Be sure that sufficient equipment is available before beginning.

To remove front axle support from 340-360 models, first remove any front mounted equipment, guards, weights and weight frame. Remove grille, hood, hood side panels, air cleaner and battery. Drain cooling system, disconnect radiator hoses and disconnect wires to headlights. Remove radiator and oil cooler assembly, then refer to paragraph 4 and remove the axle assembly. Attach a hoist or other supporting device to the front support, then unbolt and separate the front support from the front of the engine. Be careful not to lose shims which may be located between front support casting and front of engine.

To remove front axle support from 399 models, first remove any front mounted equipment, guards, weights and weight frame. Remove fuel tank and radiator and radiator support frame, then refer to paragraph 4 and remove the axle assembly. Attach a hoist or other supporting device to the front support, then unbolt and separate the front support from the front of the engine. Be careful not to lose shims which may be located between front support casting and front of engine.

Reattach front support to engine of all models by reversing the removal procedure, but omitting any shims originally installed between support and engine. On 340-360 models, tighten the retaining screws to 240-320 N·m (177-236 ft.-lbs.) torque. Measure any gap (A—Fig. 12) between the top spacer tube on right side and front support with a feeler gauge. Loosen retaining screws and install shims equal to the measured gap plus 0.13 mm (0.005 inch).

# Mf 399 Service Manual

**Penton Staff**



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