

Idealarc® 250

250 Amp DC Stick Welding Power Source

The Idealarc® 250 is the classic workhorse of the Lincoln Electric stick welding power source line. It produces up to 300 amps of brute AC welding strength or down to 40 amps of smooth DC welding performance.

Add the optional TIG Module to create a versatile AC/DC TIG welder for welding aluminum or other alloy metals.

The Idealarc® 250 is well suited for industrial production welding applications, for maintenance and repair shops where welding versatility is needed, and for the shop or farm where ruggedness and durability is required.

Processes

Stick, TIG, Gouging



Output

CC

AC
DC

Input

60
Hz

Advantage Lincoln

- Outstanding arc stability and built-in stabilizer provide popout-resistant welding with all AC electrodes.
- Versatile welding range with up to 300 amps AC and 250 amps DC.
- Suitable for use with every type of electrode including low hydrogen, stainless steel, hardfacing, aluminum and bronze.
- Easy set-up and operation. Full range continuous current control dial with current indicator for exact heat required for each job.
- Change polarity with a twist of the wrist — AC, DC+ or DC-.
- Stackable case design allows machines to be stacked 3 high to save valuable floor space.
- Fan-cooled for extra thermal protection.
- CSA NRTL/C certified.
- PC boards for extreme environmental protection.
- Manufactured under a quality system certified to ISO 9001 requirements and ISO 14001 environmental standards.
- Three-Year Lincoln Warranty on parts and labor. Two-year extended warranty available in the U.S.

TECHNICAL SPECIFICATIONS

Product Name	Product Number	Input Power	Rated Output Current/Voltage/ Duty Cycle	Input Current @ Rated Output	Output Range	Dimensions H x W x D (inches/mm)	Net Weight (lbs/kg)
Idealarc® 250	K1053-7	208/230/460/1/60	AC: 250A/30V/30%	95/86/43A	AC: 35-300A Max. OC'n: 72V DC: 40-250A Max. OC'n: 70V	27 x 19 x 21.5 (699 x 483 x 546)	350 (159)
	K1053-8 with Power Factor Capacitors		DC: 250A/30V/30%	75/68/34A			
	K1053-8	230/460/575/1/60	AC: 250A/30V/30%	86/43/34A			
			DC: 250A/30V/30%	68/34/27A			

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Arc Welding Ideas James F. Lincoln Arc Welding Foundation, 1977 *Design Ideas for Weldments* James F. Lincoln Arc Welding Foundation, 1963 Metal Progress , 1972-07 *Chemical Processing* , 1959 **Library of Congress Catalogs** Library of Congress, 1960 Canadian Blacksmith Gas Welder and Automotive Repairman , 1939 *Library of Congress Catalog* Library of Congress, 1955 **Assembly Engineering** , 1974 *Welding Engineer* , 1964 *Publishers Directory* , 1993 **The Petroleum Engineer** , 1929 *Popular Mechanics* , 1980-11 Popular Mechanics inspires instructs and influences readers to help them master the modern world Whether it s practical DIY home improvement tips gadgets and digital technology information on the newest cars or the latest breakthroughs in science PM is the ultimate guide to our high tech lifestyle Popular Science , 1938-07 Popular Science gives our readers the information and tools to improve their technology and their world The core belief that Popular Science and our readers share The future is going to be better and science and technology are the driving forces that will help make it better **Popular Mechanics** , 1950-11 Popular Mechanics inspires instructs and influences readers to help them master the modern world Whether it s practical DIY home improvement tips gadgets and digital technology information on the newest cars or the latest breakthroughs in science PM is the ultimate guide to our high tech lifestyle **Power** , 1939 Popular Mechanics , 1934-07 Popular Mechanics inspires instructs and influences readers to help them master the modern world Whether it s practical DIY home improvement tips gadgets and digital technology information on the newest cars or the latest breakthroughs in science PM is the ultimate guide to our high tech lifestyle **Popular Science** , 1938-08 Popular Science gives our readers the information and tools to improve their technology and their world The core belief that Popular Science and our readers share The future is going to be better and science and technology are the driving forces that will help make it better *Popular Mechanics* , 1950-10 Popular Mechanics inspires instructs and influences readers to help them master the modern world Whether it s practical DIY home improvement tips gadgets and digital technology information on the newest cars or the latest breakthroughs in science PM is the ultimate guide to our high tech lifestyle **Chilton's Iron Age** , 1981 *Automotive Industries* , 1958

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