

**Dados Técnicos****Especificações do motor Zetec**

Módulo de controle do motor	EEC IV/SFI
Norma sobre emissões	Proconve 97
Combustível	Gasolina
Rotação de marcha lenta (r.p.m.)	875
Rotação máxima do motor (r.p.m.)	7100

**Bloco de cilindros (mm)**

Número de mancais da árvore de manivelas	5
Diâmetro do cilindro - classe 1	80,600 - 80,610
Diâmetro do cilindro - classe 2	80,610 - 80,620
Diâmetro do cilindro - classe 3	80,620 - 80,630
Capas internas dos mancais da árvore de manivelas (montadas)	58,011 - 58,038
Capas internas dos mancais da árvore de manivelas (montadas) (capas dos mancais da árvore de manivelas com tamanhos graduados)	58,008 - 58,031
Folga radial do mancal da árvore de manivelas	0,011 - 0,058
Folga radial do mancal da árvore de manivelas (capas dos mancais da árvore de manivelas com tamanhos graduados)	0,020 - 0,042
Diâmetro mestre do mancal da árvore de manivelas	62,287 - 62,300

**Árvore de manivelas**

Moentes dos mancais da árvore de manivelas	57,980 - 58,000
Folga longitudinal do moente do mancal da árvore de manivelas	0,09 - 0,31
Moentes das bronzinas das bielas	46,89 - 49,91

**Bielas (mm)**

Diâmetro interno da cabeça de biela	49,89 - 49,91
Diâmetro interno do pé da biela	20,589 - 20,609
Capas internas dos mancais das bielas (montadas)	46,926 - 46,960
Folga (radial) da bronzina da biela	0,016 - 0,070

**Êmbolos (mm)**

Diâmetro do êmbolo - classe 1(*)	80,570 - 80,580
Diâmetro do êmbolo - classe 2(*)	80,580 - 80,590
Diâmetro do êmbolo - classe 3(*)	80,590 - 80,600
Aberturas dos anéis de êmbolo (montados), anel de compressor superior	0,30 - 0,50
Aberturas dos anéis de êmbolo (montados), anel de compressão inferior	0,30 - 0,50

# Manual Escort Zetec

**John S. Mead**



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