

3. INSPECTION/ADJUSTMENT

CYLINDER COMPRESSION

Warm up the engine before compression test.
Remove the center cover and spark plug cap.
Remove the spark plug .
Insert a compression gauge.
Open the throttle valve fully and push the starter button to test the compression.

Compression: $15 \pm 2 \text{ kgf/cm}^2$

If the compression is low, check for the following:

- Leaky valves
- Valve clearance too small
- Leaking cylinder head gasket
- Worn pistons
- Worn piston/cylinder

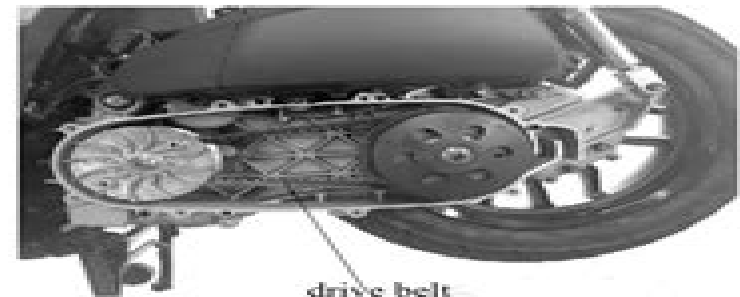
If the compression is high, it indicates that carbon deposits have accumulated on the combustion chamber and the piston head.



DRIVE BELT

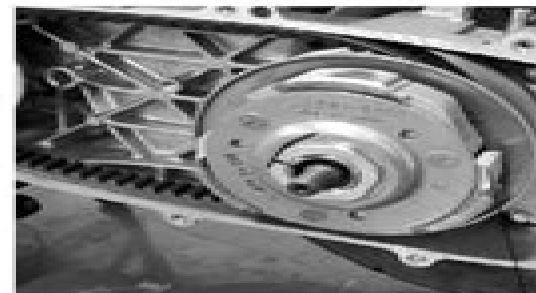
Remove the left crankcase cover.
Inspect the drive belt for cracks or excessive wear.

Replace the drive belt with a new one if necessary and in accordance with the Maintenance Schedule.



CLUTCH SHOE WEAR

Start the engine and check the clutch operation by increasing the engine speed gradually.
If the scooter tends to creep, or the engine stalls, check the clutch shoes for wear and replace if necessary.



Clutch Shoes

Manual For 20diamo Tracer 150cc

Emilie Sanchez



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