

PARTS LIST AND INSTRUCTIONS

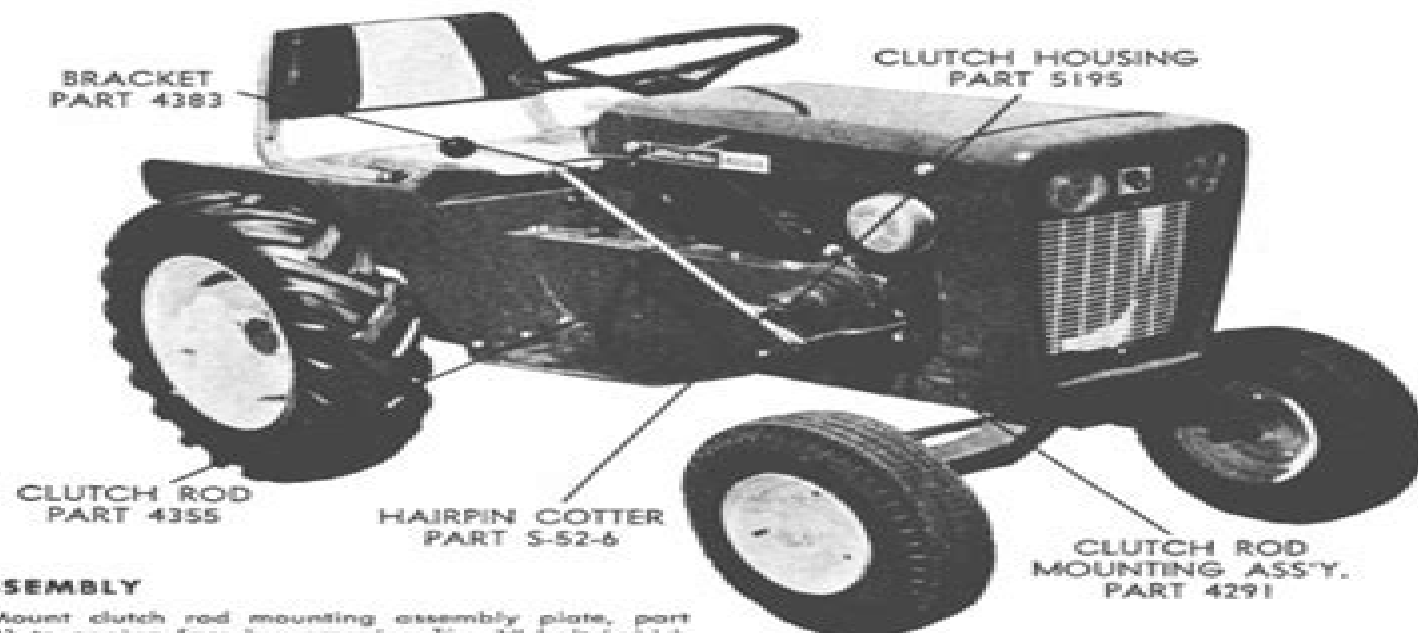


Wheel Horse

WHEELHORSE PRODUCTS, INC. • SOUTH BEND, IND.

POWER TAKE-OFF MODEL 8-3411

(Formerly PT-5)



ASSEMBLY

Mount clutch rod mounting assembly plate, part 4291 to engine face by removing $\frac{3}{8}$ x 1" bolt (which holds lower belt guide angle on) and place plate assembly in position. Replace bolt and lock washer and tighten.

Install bracket, part 4383 to tractor hood stand with two $\frac{3}{8}$ -18 x $\frac{3}{4}$ hex bolts, part 908015-4 and two $\frac{3}{8}$ dia. lockwasher, part 920082-4.

Insert the $\frac{3}{4}$ x $\frac{3}{4}$ x $1\frac{1}{2}$ " key, part 1121 into keyway on engine shaft. Slide clutch plate assembly, part 4282, on to shaft until engine shaft is against snap ring inside clutch plate assembly. Secure in place by tightening set screw, part 909848-6, with allen wrench, part 5-56-6.

Slide clutch housing, part 5195, on to the engine the engine shaft until it comes into contact with clutch plate.

Install clutch rod assembly, part 4355 down thru one of the holes in the bracket, part 4383. Until the forked shaped part of the rod is between the two $\frac{3}{8}$ nuts on clutch rod mounting assembly plate, part 4291. Insert hair pin cotter, part 5-52-6 through clutch housing and into plate on clutch rod.

CLUTCH OPERATION AND ADJUSTMENT

Attaching tools are started and stopped by operating the engine mounted P.T.O. By moving the clutch rod from the outside notch in the bracket, to the inside notch. (Toward the tractor), the friction clutch is engaged. The other end of this rod is fork shaped with a $\frac{3}{8}$ " locknut on each side. By moving these nuts in toward the tractor, more tension will be applied to the clutch. Adjust nuts so that clutch just disengages with clutch rod in middle notch (above arrow) of bracket, part 4383. Refer to decal on bracket. There are two grooves in the clutch for V-Belts, be sure the main drive belt is in the larger of the two. (Closest to the engine.) The other small groove is to drive other attaching tools.

LUBRICATION

The clutch housing has a needle bearing pressed inside with a grease seal. This bearing has been greased at the factory. Every 25 hours the clutch housing should be removed and a **SMALL** amount of good quality grease applied to partially fill the spaces between the rollers.

Manual For 1966 Wheelhorse

John Russell, Regina Germain



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