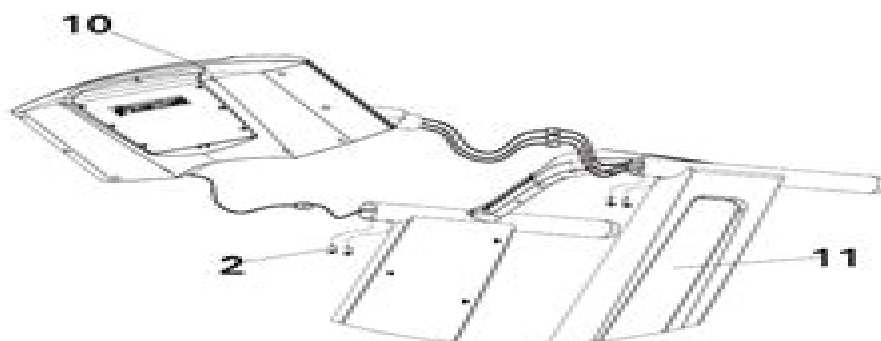


# Assembly Procedure

**Note:** For ease of assembly, install Console Assembly before folding Treadmill Uprights into position.

## Step 1 - Install Console

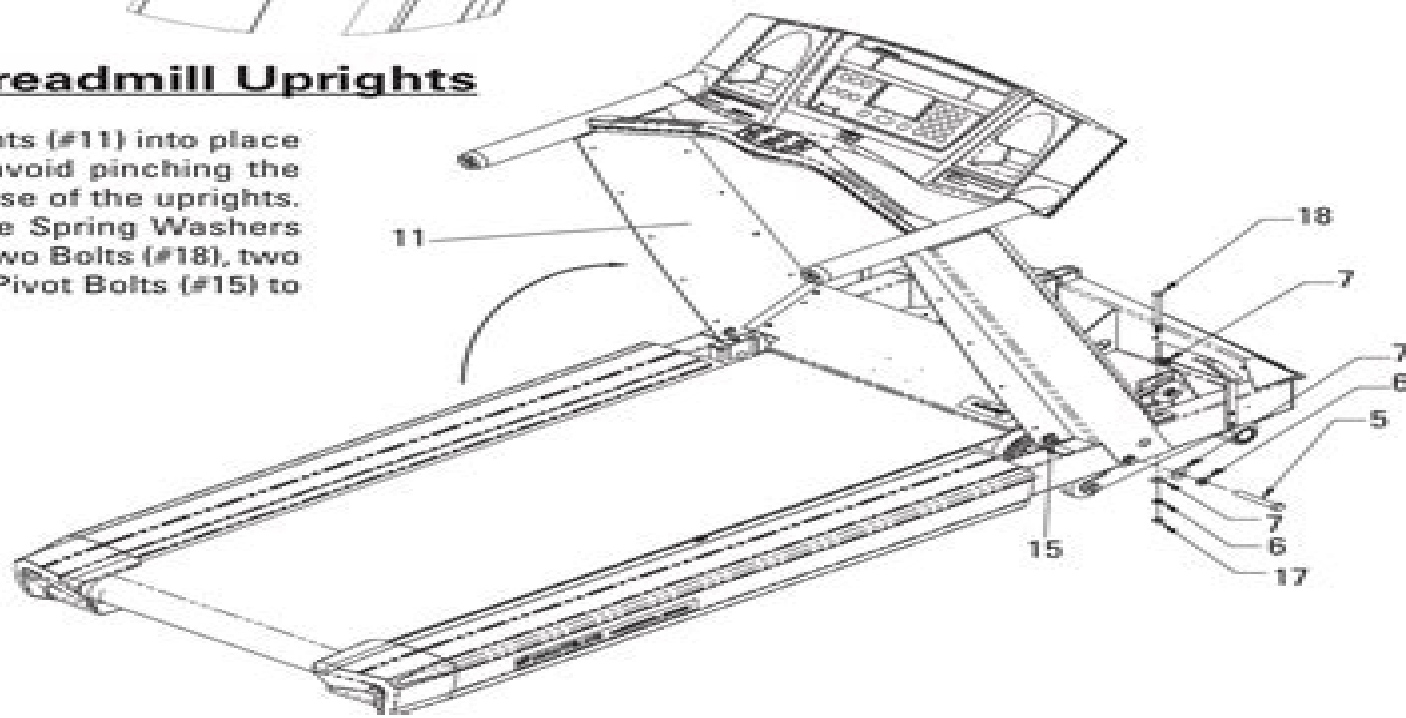
- Plug the four connectors on the Console Assembly (#10) into the four connectors on the Treadmill Uprights (#11).
- Insert the Console Assembly (#10) into the Treadmill Uprights (#11) using extreme care not to damage or pinch any of the wiring harnesses. Gently pull the excess slack from the wire harness at the bottom of the Treadmill Uprights.
- Use four Allen Screws (#2) to secure the Console Assembly.



*NOTE: T912 is shown.  
T914/T916 have only  
three connectors on the  
console and upright.*

## Step 2 - Secure Treadmill Uprights

- Fold the Treadmill Uprights (#11) into place using extreme care to avoid pinching the wiring harness at the base of the uprights. Use two Bolts (#5), three Spring Washers (#6), four Washers (#7), two Bolts (#18), two Nuts (#17), and the two Pivot Bolts (#15) to secure the uprights.



# Nautilus 914 Treadmill Manual

**AW Chickering**



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