- 5 (a) Jasmine works for 38 hours each week and she earns \$12.15 each hour.
 - (i) Calculate her earnings in one week.

Answer(α)(i) S[1]

(ii) Jasmine pays 14% of her earnings in tax.

Calculate how much money she has left after tax is paid.

Answer(a)(ii) S[2]

(iii) She pays $\frac{1}{3}$ of the money she has left after tax in rent.

Calculate how much rent she pays in one year (52 weeks).

Answer(a)(iii) S[2]

(iv) In one week she spends \$140 on food and electricity in the ratio

food: electricity = 3:2.

Calculate how much she spends on food.

Answer(a)(iv) 5[2]

(b) Jasmine buys a watch for 10 000 Japanese Yen (¥).

The exchange rate is \$1 = \forall 80.4.

Calculate the cost of this watch in dollars, giving your answer correct to the nearest dollar.

Answer(b) \$ [3]

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between the sheet the punch and die interface is taken constant as 0 15 1 5 2 deep drawing of a square box washington university in - Jan 13 2023

this example illustrates the forming of a three dimensional shape by a deep drawing process in general the forming procedure involves a forming step followed by a springback that occurs after the blank is removed from the tool the goal of analyzing the forming procedure is to determine the final deformed shape after springback

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aug 17 2014 aabqus tutorial deep drawing the material used in our deep drawing analysis is steel with isotropic behavior the initial position of the punch is taken as 10mm above the sheet the deep drawing speed used here is 1 m sec the friction between the sheet the punch and die interface is taken constant as 0 15