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AR25.19-W-0101HA

Remove/install clutch position sensor

24.2.18

MODEL 964

with CODE GSM (GearShift, manual)

without CODE GSG (Mercedes PowerShift 3)

- 1 Clutch booster
- 2 Electrical connector
- 3 Sealing ring
- 4 Intermediate flange
- 5 Sealing ring
- 6 Flanking plate
- 7 Bolt
- GSM Clutch travel sensor



001 18 076 00

STP	Removal/install		
1	Detach electrical connection (2) from clutch position sensor (GSM)		
2	Turn clutch position sensor (GSM) and the bolts (7) out.		
3	Remove bolts (7) and remove flanking plate (6)	(A) Installation: Insert bolts (7) with installation adhesive. Bolt: Bolt, clutch position sensor to clutch booster. Quick-curing adhesive, Loctite 271.	75421.25-N-1008-010 75421.45-P-1008-029
4	Remove clutch position sensor (GSM) with intermediate flange (4)	(A) Installation: Replace sealing ring (5) and grease (1025).	
5	Remove clutch position sensor (GSM) from intermediate flange (4)	(A) Installation: Replace sealing ring (5) and grease lightly.	
6	Install in the correct order		
7	Connect diagnostic system, start actiVEM and perform quick test		
8	Select "Touch clutch" in touch-in process	(A) The process is completely menu-assisted under: • "CPC - Drive control (ADD)" • "Inclination" • "Touch-in process" • "Touch-in clutch"	
9	End actiVEM and disconnect diagnostic system		

Bolt: Clutch position sensor

# Mercedes Benz Actros Electrical Manual

**Peipei Pang**



## **Mercedes Benz Actros Electrical Manual:**

This book delves into Mercedes Benz Actros Electrical Manual. Mercedes Benz Actros Electrical Manual is an essential topic that needs to be grasped by everyone, ranging from students and scholars to the general public. The book will furnish comprehensive and in-depth insights into Mercedes Benz Actros Electrical Manual, encompassing both the fundamentals and more intricate discussions.

1. This book is structured into several chapters, namely:
  - Chapter 1: Introduction to Mercedes Benz Actros Electrical Manual
  - Chapter 2: Essential Elements of Mercedes Benz Actros Electrical Manual
  - Chapter 3: Mercedes Benz Actros Electrical Manual in Everyday Life
  - Chapter 4: Mercedes Benz Actros Electrical Manual in Specific Contexts
  - Chapter 5: Conclusion
2. In chapter 1, this book will provide an overview of Mercedes Benz Actros Electrical Manual. The first chapter will explore what Mercedes Benz Actros Electrical Manual is, why Mercedes Benz Actros Electrical Manual is vital, and how to effectively learn about Mercedes Benz Actros Electrical Manual.
3. In chapter 2, this book will delve into the foundational concepts of Mercedes Benz Actros Electrical Manual. This chapter will elucidate the essential principles that must be understood to grasp Mercedes Benz Actros Electrical Manual in its entirety.
4. In chapter 3, this book will examine the practical applications of Mercedes Benz Actros Electrical Manual in daily life. The third chapter will showcase real-world examples of how Mercedes Benz Actros Electrical Manual can be effectively utilized in everyday scenarios.
5. In chapter 4, this book will scrutinize the relevance of Mercedes Benz Actros Electrical Manual in specific contexts. The fourth chapter will explore how Mercedes Benz Actros Electrical Manual is applied in specialized fields, such as education, business, and technology.
6. In chapter 5, the author will draw a conclusion about Mercedes Benz Actros Electrical Manual. This chapter will summarize the key points that have been discussed throughout the book.

The book is crafted in an easy-to-understand language and is complemented by engaging illustrations. It is highly recommended for anyone seeking to gain a comprehensive understanding of Mercedes Benz Actros Electrical Manual.

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