

Mazda B-Series 1998-2006 Workshop Manual

CYLINDER BLOCK DISASSEMBLY/ASSEMBLY (2)

1. Disassemble in the order shown in the figure.
2. Assemble in the reverse order of disassembly.



1	Crankshaft pulley
2	PIP pulley
3	Timing gear cover
4	Oil pump
5	PIP gear
6	Timing gear
7	PIP gear
8	Oil pump

9	Oil pump
10	Oil pump
11	Oil pump
12	Oil pump
13	Oil pump
14	Oil pump
15	Oil pump
16	Oil pump
17	Oil pump

Crankshaft Pulley Disassembly Note

- Remove the crankshaft pulley by using the SST.



PIP Pulley Disassembly Note

- Remove the PIP pulley by using the SST.



Timing Gear Cover Disassembly Note

1. Remove the timing gear cover by using a separator tool.



2. Remove the oil seal by using a screwdriver provided with a rag.



PIP Gear Disassembly Note

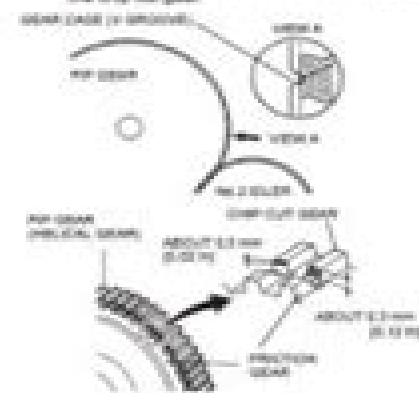
1. Set the No. 1 cylinder to compression TDC.
2. Rotate the flywheel ring gear from TDC to approximately 90° BTDC (about 10 teeth on the gear).

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3. Verify that the anti-gear (V groove) of the timing gear cover and the ship-out gear of the PIP gear are aligned.

Note

- If the ship-out gear is hard to find, move the PIP gear on notch back and forth, then check the ship-out gear.



4. Hold the crankshaft by using the SST and loosen the gear nut.



5. Remove the PIP gear by using the SST.

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Mazda B2500 Workshop Manual 1042

W. H. Davies



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Mazda Pick-up Owners Workshop Manual J. H. Haynes, Peter Ward, 1976-06-01 *Mazda Pick-up, B1600, B1800, B2000, 1972 Thru 1982, 96.8 Cu in (1.6 Liter), 108 Cu in (1.8 Liter), 120.2 Cu in (2.0 Liter)* Owners Workshop Manual John Harold Haynes, Peter Ward, 1982 *Mazda Owners Workshop Manual* A. K. Legg, 1986 **Workshop Manual for Mazda 1300-1000** W. H. Davies, 1973 *Mazda Engine Workshop Manual KJ.* ,1993 Mazda MX-5 Miata 1.8 Enthusiast's Workshop Manual Rod Grainger, 2017 This is a phenomenally detailed book which covers the car from bumper to bumper Every detail of important repair and maintenance jobs is covered Covers all Mk1 cars with pop up headlights 1 8 litre models 1994 98 the only aftermarket workshop manual available for the MX 5 written in an easy to use friendly style step by step procedures supported by hundreds of photos covers all aspects of maintenance and repair and applies equally to Eunos Roadster Japanese market model and Mazda Miata US market model *Mazda B1800* ,1977 Mazda Manual Transaxle Workshop Manual F25M-R. ,1994 **Workshop Manual for Mazda 1500, 1800 Series** W. H. Davies, 1973-01-01 Mazda Workshop Manual ,1969 **Mazda 1800 Workshop Manual** ,1970 **FORD RANGER HAYNES MANUALS.**,2018 **Mazda B1500 Workshop Manual** Tōyō Kōgyō Kabushiki Kaisha, 1966 Ford Ranger & Mazda B-series Pick-ups Automotive Repair Manual Eric Jorgensen, Alan Ahlstrand, John Harold Haynes, 2000 **Mazda Engine Workshop Manual B6-DOHC, BP-DOHC.** ,1994 Workshop Manual Mazda 618 Tōyō Kōgyō Kabushiki Kaisha, 1972 Mazda 323 Owners Workshop Manual John S. Mead, 1987-01-01 **Mazda 1000, 1300, 808 (818) workshop manual** ,1974 **Mazda 1500, 1800 for 1967-73 Autobook** Kenneth Ball, 1973 **Mazda 323 Owners Workshop Manual** John Harold Haynes, Trevor G. Hosie, 1987

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