

# Mazda Capella 1997-2005 Workshop Manual

## CYLINDER HEAD GASKET

### CYLINDER HEAD GASKET REPLACEMENT

#### Warning

- Fuel vapor is hazardous. It can very easily ignite, causing serious injury and damage. Always keep sparks and flames away from fuel.
- Fuel line spills and leaks are dangerous. Fuel can ignite and cause serious injuries or death and damage. Fuel can also irritate skin and eyes. To prevent this, always complete the "Fuel Line Safety Procedures" in section F. (Refer to section F, FUEL SYSTEM, BEFORE REPAIR PROCEDURE.)

- Remove the timing belt. (Refer to TIMING BELT, TIMING BELT REMOVAL/INSTALLATION.)
- Remove the front pipe. (Refer to section F, EXHAUST SYSTEM, EXHAUST SYSTEM REMOVAL/INSTALLATION.)
- Remove the air cleaner.
- Remove the PS (up pump) and bracket with the oil tube and oil pressure.
- Remove the accelerator cable. (Refer to section F, INTAKE AIR SYSTEM, ACCELERATOR CABLE INSPECTION/ADJUSTMENT.)
- Disconnect the fuel hose. (Refer to section F, FUEL SYSTEM, BEFORE REPAIR PROCEDURE.) (Refer to section F, FUEL SYSTEM, AFTER REPAIR PROCEDURE.)
- Remove ignition coil.
- Drain the engine coolant. (Refer to section E, ENGINE COOLANT, ENGINE COOLANT REPLACEMENT.)
- Remove in the order indicated in table.
- Install in the reverse order of removal.
- Check the engine oil level. (Refer to section D, ENGINE OIL, ENGINE OIL INSPECTION.)
- Check the engine oil, engine coolant, and fuel leakage.
- Check the compression. (Refer to COMPRESSION INSPECTION.)
- Start the engine and:
  - check the pulleys and the drive belt for tension and correct.
  - check the ignition timing. (Refer to section F, ENGINE TUNE-UP, CAUTION TUNING INSPECTION.)
  - check the idle speed. (Refer to section F, ENGINE TUNE-UP, IDLE SPEED ADJUSTMENT.)



(Continued on next page)

#### VALVE CLEARANCE ADJUSTMENT

Perform the same procedure for all camshafts requiring valve clearance adjustment.

- Turn the crankshaft clockwise so that the cam on the camshaft requiring valve clearance adjustment are positioned straight up.
- Remove the camshaft cap bolts as necessary. Remove only one pair of cap bolts at a time. Reinstall the cap bolts before repositioning the cam.

A. For EX side No. 1, 2, 3 cylinder adjustment shims removal.

B. For IN side No. 1, 2, 3 cylinder adjustment shims removal.

C. For EX side No. 4 cylinder adjustment shims removal.

D. For IN side No. 4 cylinder adjustment shims removal.

E. For EX side No. 5 cylinder adjustment shims removal.

F. For IN side No. 5 cylinder adjustment shims removal.

G. For EX side No. 6 cylinder adjustment shims removal.

H. For IN side No. 6 cylinder adjustment shims removal.

I. For EX side No. 7 cylinder adjustment shims removal.

J. For IN side No. 7 cylinder adjustment shims removal.

K. For EX side No. 8 cylinder adjustment shims removal.

L. For IN side No. 8 cylinder adjustment shims removal.

M. For EX side No. 9 cylinder adjustment shims removal.

N. For IN side No. 9 cylinder adjustment shims removal.

O. For EX side No. 10 cylinder adjustment shims removal.

P. For IN side No. 10 cylinder adjustment shims removal.

Q. For EX side No. 11 cylinder adjustment shims removal.

R. For IN side No. 11 cylinder adjustment shims removal.

S. For EX side No. 12 cylinder adjustment shims removal.

T. For IN side No. 12 cylinder adjustment shims removal.

U. For EX side No. 13 cylinder adjustment shims removal.

V. For IN side No. 13 cylinder adjustment shims removal.

W. For EX side No. 14 cylinder adjustment shims removal.

X. For IN side No. 14 cylinder adjustment shims removal.

Y. For EX side No. 15 cylinder adjustment shims removal.

Z. For IN side No. 15 cylinder adjustment shims removal.

AA. For EX side No. 16 cylinder adjustment shims removal.

AB. For IN side No. 16 cylinder adjustment shims removal.

AC. For EX side No. 17 cylinder adjustment shims removal.

AD. For IN side No. 17 cylinder adjustment shims removal.

AE. For EX side No. 18 cylinder adjustment shims removal.

AF. For IN side No. 18 cylinder adjustment shims removal.

AG. For EX side No. 19 cylinder adjustment shims removal.

AH. For IN side No. 19 cylinder adjustment shims removal.

AI. For EX side No. 20 cylinder adjustment shims removal.

AJ. For IN side No. 20 cylinder adjustment shims removal.

AK. For EX side No. 21 cylinder adjustment shims removal.

AL. For IN side No. 21 cylinder adjustment shims removal.

AM. For EX side No. 22 cylinder adjustment shims removal.

AN. For IN side No. 22 cylinder adjustment shims removal.

AO. For EX side No. 23 cylinder adjustment shims removal.

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AQ. For EX side No. 24 cylinder adjustment shims removal.

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AS. For EX side No. 25 cylinder adjustment shims removal.

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AV. For EX side No. 26 cylinder adjustment shims removal.

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AX. For EX side No. 27 cylinder adjustment shims removal.

AY. For IN side No. 27 cylinder adjustment shims removal.

AZ. For EX side No. 28 cylinder adjustment shims removal.

BA. For IN side No. 28 cylinder adjustment shims removal.

BB. For EX side No. 29 cylinder adjustment shims removal.

BC. For IN side No. 29 cylinder adjustment shims removal.

BD. For EX side No. 30 cylinder adjustment shims removal.

BE. For IN side No. 30 cylinder adjustment shims removal.

BF. For EX side No. 31 cylinder adjustment shims removal.

BG. For IN side No. 31 cylinder adjustment shims removal.

BH. For EX side No. 32 cylinder adjustment shims removal.

BI. For IN side No. 32 cylinder adjustment shims removal.

BJ. For EX side No. 33 cylinder adjustment shims removal.

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BL. For EX side No. 34 cylinder adjustment shims removal.

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**Annelies Wilder-Smith**



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