

# TORQUE SPECIFICATIONS

All readings in ft. lbs.

Year	Engine Displacement Liters	Engine ID	Cylinder Head Bolts	Main Bearing Bolts	Rod Bearing Bolts	Crankshaft Damper Bolts	Flywheel Bolts	Manifold		Spark Plugs	Oil Pan Drain Plug
								Intake	Exhaust		
2001	3.2	M112	①	②	③	④	⑤	15	12	21	22
	4.3	M113	①	②	③	④	⑤	15	12	21	22
2002	3.2	M112	①	②	③	④	⑤	15	12	21	22
	4.3	M113	①	②	③	④	⑤	15	12	21	22
2003	3.2	M112	①	②	③	④	⑤	15	12	21	22
	3.7	M112	①	②	③	④	⑤	15	12	21	22
	5.0	M113	①	②	③	④	⑤	15	12	21	22
2004	3.7	M112	①	②	③	④	⑤	15	12	21	22
	5.0	M113	①	②	③	④	⑤	15	12	21	22

① Step 1: 8 ft. lbs.

Step 2: 22 ft. lbs.

Step 3: plus 90 degrees

Step 4: plus 90 degrees

② M8 vertical bolts

Step 1: 15 ft. lbs.

Step 2: plus 90 degrees

M8 side bolts: 22 ft. lbs.

M10 bolts

Step 1: 44 inch lbs.

Step 2: 22 ft. lbs.

Step 3: plus 90 degrees

③ Step 1: 44 inch lbs.

Step 2: 18 ft. lbs.

Step 3: 90 degrees

④ Step 1: 148 ft. lbs.

Step 2: 95 degrees

⑤ Step 1: 33 ft. lbs.

Step 2: 90 degrees

⑥ Step 1: 148 ft. lbs.

Step 2: plus 90 degrees

# Mbe 460 Manual Rod Bearing Torque

**M Carnoy**



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