

Engine: Mechanical Specifications

Item			Specification	
			LF (2.0 L)	L3 (2.3 L)
MECHANICAL				
Valve clearance (engine cold)		(mm (in))	IN	0.22—0.28 (0.0087—0.0110)
			EX	0.27—0.33 (0.0107—0.0129)
Compression pressure (kPa (kgf/cm ² , psi)) [rpm]	Standard		1,400 (14.28, 203.1) [300]	1,372 (14.00, 199.1) [290]
	Minimum		980 (10.0, 142.2) [300]	960 (9.79, 139.2) [290]
	Maximum difference between cylinders		196.1 (2.0, 28.5)	
Cylinder head bolt length	(mm (in))	Standard	145.2—145.8 (5.717—5.740)	
		Maximum	146.5 (5.767)	
Pushing distance of the front oil seal		(mm (in))	0—0.5 (0—0.019) (from the edge of the engine front cover)	
Oil control valve (OCV) [20 °C (68 °F)]		Resistance (ohm)	6.9—7.9	
Ignition timing		(BTDC)	8°	
Idle speed* [†]	(rpm)	No load (MTX)	600—700	
		No load (ATX)	650—750	
		E/L ON* ² (38—48 A)	650—750	
		E/L ON* ² (Above 48 A)	700—800	
		A/C ON and refrigerant pressure switch (middle) OFF	MTX: 700—800 ATX: 650—750	
		A/C ON and refrigerant pressure switch (middle) ON	MTX: 700—800 ATX: 670—770	
Idle mixture	HC concentration	Within the regulation		
	CO concentration	Within the regulation		
LUBRICATION SYSTEM				
Oil pressure (approx. quantity) [oil temperature: 100 °C (212 °F)]		(kPa (kgf/cm ² , psi)) [rpm]	234—521 (2.39—5.31, 33.9—75.5) [3,000]	395—849 (4.03—8.61, 57.3—94.1) [3,000]
Oil capacity	Oil replacement (L (US qt, imp qt))		3.9 (4.1, 3.4)	
	Oil and oil filter replacement (L (US qt, imp qt))		4.3 (4.5, 3.8)	
	Total (dry engine) (L (US qt, imp qt))		4.6 (4.9, 4.0)	
COOLING SYSTEM				
Coolant capacity		(L (US qt, imp qt))	With heater: 7.5 (7.9, 6.6) Without heater: 6.9 (7.3, 6.1)	
Radiator cap valve opening pressure		(kPa (kgf/cm ² , psi))	135—155 (1.38—1.58, 19.6—22.4)	
Thermostat	Initial-opening temperature (°C (°F))		80—84 (176—183)	
	Full-opening temperature (°C (°F))		97 (207)	
	Full-open lift (mm (in))		8.0 (0.31) or more	

Mazda B2500 Diesel Engine Bolts Torque For Overhaul

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