

Group 35 GOVERNOR

DESCRIPTION

When the fuel applied to a motor continuously varies, a governor is necessary to regulate engine to maintain uniform engine speed. The governor accomplishes this by changing power supplied to cylinder in proportion with loads applied to shaft. For effective control, the governor must not only vary immediately the power output of engine, but must also be sensitive to changes in engine speed. The action of a governor must be smooth, without "hunting" or erratic action.

The Model "M" Taurus is equipped with a gear-driven, centrifugal flyweight type governor having two weights mounted on a single carrier which is rigidly fixed to governor shaft. The governor operates on the "throttle control" of governing. Changing the relative position of centrifugal weights by changing amount of fuel and air entering going into cylinder of engine, the gov-

ernor is throttle control type so that governor will maintain any engine speed up to throttle control limit, when engine is controlled.

Normal operation of the engine demands largely upon proper operation of governor. The Model "M" governor is specifically designed to give low governing performance between speeds of 1800 R.P.M. full load rated engine speed and over 3000 R.P.M. full load.



Figure 25-55-1—Removing Air Choke

REPAIR

Remove Shaft and Collar. Using a large screw driver, remove spring hardware. Remove fuel line, and drive pin.

Remove Air Choke. Loosen air choke lever clamp from carburetor air horn. Remove air choke of top. Loosen lever air choke attaching bolt and remove upper attaching top screw (Fig. 25-55-2) using a flathead screw. Lift out air choke.

Detach Governor-to-Carburetor Linkage. Disconnect governor to carburetor linkage from carburetor.

Remove Fan Assembly. Loosen governor belt and slip it from governor pulley. Loosen fan attaching nut (Figure 25-55-3), slip fan assembly down to side of fan bracket and remove fan. Bolt from fan drive pulley on front end of crankshaft. Slip carrier fan assembly with governor and fan timing belt of fan bracket and remove from engine.

Figure 25-55-3—Removing Fan



Figure 25-55-2—Remove Assembly

ernor shaft (Figure 25-55-4) remove weights on thrust carrier by centrifugal force, forcing thrust bearing against governor belt, which in turn actuates governor lever and through governor-to-carburetor linkage, controls amount of gasoline supplied to engine. The control of fuel and air mixture, which is supplied to engine, produces the desired power and speed changes of engine under varying loads. The governor is

Detach Governor to Throttle Control Rod Linkage. Disconnect governor to throttle control linkage from throttle control rod (Figure 25-55-5). Loosen governor throttle control rod front bracket (Figure 25-55-6) by removing two wing screws which hold it to control manifold.



Figure 25-55-5—Removing Throttle Control Rod

Remove Governor. Remove governor attaching wing screws and work governor out front of front gear cover. Slip governor shaft with



Figure 25-55-6—Removing Throttle Control Rod

weight carrier and gear (Figure 25-55-7) free of cylinder block, making sure that thrust washers, which is between gear on governor shaft and cylinder block, does not fall into front gear cover cover.

DISASSEMBLY

NOTE: The governor adjuster requires service. Loosen, if governor operates with an erratic or



Figure 25-55-7—Removing Governor

"hunting" action after adjustment has been properly set, it may be necessary to disassemble governor (Figure 25-55-7).

Governor Case. Remove spring from governor operating lever (3, Figure 25-55-8) and governor lever (4). Remove top Wash plug (5), insert punch into this hole, and drive out governor which holds governor link (6) to governor operating shaft and lever assembly. Remove Wash plug (5) at end of governor operating shaft and drive governor operating shaft from governor case.

Oil Seal. Remove oil seal and control retainer (6).

Governor Shaft and Weight Assembly. Remove thrust washer (7) and fly governor thrust bearing (8) free of governor shaft. Remove weights from weight carrier by driving out attaching pins.

NOTE: Before weight pin can be removed it is necessary to pull off "hub" portion at end of pin.

Governor Operating Linkage. Governor to carburetor control rod may be freed from governor shaft lever by removing two nut and lock washer which hold control head of governor-to-carburetor linkage rod to governor operating shaft lever. Throttle control rod to governor linkage may be freed by removing center key and screw pin which hold pin to governor lever.

Throttle Control Rod Front Bracket. Slip throttle control rod free of throttle control rod front bracket. Remove washer pin which key from rear bracket from. Slip washer pin free of bracket.

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