

## Paragraphs 12-16

When reassembling the unit, adjust the camshaft bearings as in paragraph 7 and the lever backlash as in paragraph 8.

**12. R&R AND OVERHAUL UPPER PEDESTAL.** To remove the upper pedestal, first remove the grille screens and the left side panel as shown in Fig. MF8. Loosen clamp bolt (B) retaining steering arm to lower end of pedestal shaft and disconnect the drag link at forward end. Remove the cap screws retaining upper pedestal to front support casting and remove pedestal assembly from tractor.

Remove the nut (26—Fig. MF9) retaining steering arm (29) to pedestal shaft and remove the steering arm. Remove pedestal shaft (30), examine all parts and renew any which are damaged or show wear. Ream new bushings (32), after installation, to an inside diameter of 1.5005-1.5015. Pedestal shaft (30) should have a clearance of 0.0005-0.002 in the bushings.



Fig. MF9 — Exploded view of the upper pedestal and components used on model MF45 with manual steering.

- |                        |                    |
|------------------------|--------------------|
| 26. Nut                | 30. Pedestal shaft |
| 27. Lock washer        | 31. Drag link      |
| 28. Pivot washer       | 32. Bushings       |
| 29. Upper steering arm | 33. Pedestal       |
|                        | 34. Front support  |

## POWER STEERING SYSTEM

**NOTE:** The maintenance of absolute cleanliness of all parts is of utmost importance in the operation and servicing of the hydraulic power steering system. Of equal importance is the avoidance of nicks or burns on any of the working parts.

### FILLING AND BLEEDING

13. Fluid capacity for the complete power steering system is  $\frac{1}{2}$  qt. for non-diesel models and 1 $\frac{1}{2}$  qt. for diesel models.

Only automatic transmission fluid, Type A is recommended for use in the power steering system. Reservoir fluid level and the paper filter element in reservoir should be checked every 750 hours of operation or more often in severe dust conditions. Reservoir fluid level should be maintained  $\frac{1}{4}$ - $\frac{1}{2}$ -inch above the filter element.

To bleed the system, fill reservoir, start engine and turn the steering wheel full right and full left several times to bleed air from the system;

then, refill reservoir to the proper level.

### TROUBLE SHOOTING

14. The accompanying table lists troubles which may be encountered in the operation of the power steering system. The procedure for correcting most of the troubles is evident; for those not readily remedied, refer to the appropriate subsequent paragraphs.

### SYSTEM OPERATING PRESSURE AND RELIEF VALVE

15. A pressure test of the hydraulic circuit will disclose whether the pump, relief valve or some other unit in the system is malfunctioning. To make such a test, proceed as follows:

Connect a pressure test gage and shut-off valve in series with the pump pressure line as shown in Fig. MF10. Note that the pressure gage is connected in the circuit between the

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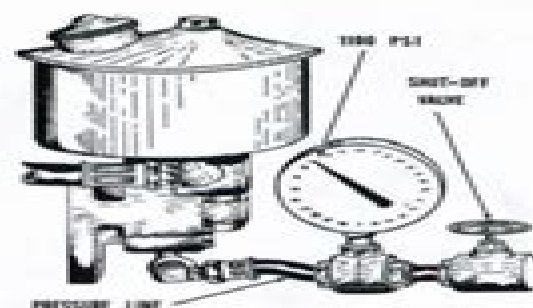


Fig. MF10 — Pressure gage and shut-off valve installation for checking the power steering system operating pressure. At 2000 engine rpm, the pump output pressure should be 1100 psi.

shut-off valve and the pump. Open the shut-off valve and run engine at low idle speed until oil is warmed. Advance the engine speed to 2,000 rpm, close the shut-off valve and retain in the closed position only long enough to observe the gage reading. Pump may be seriously damaged if valve is left in the closed position for more than 10 seconds. If gage reading is 1,100 psi with the shut-off valve closed, the pump and relief valve are O. K. and any trouble is located in the control valve, power cylinder and/or connections.

If the pump output pressure is more than 1,100 psi, the relief valve is either improperly adjusted or stuck in the closed position. If the output pressure is less than 1,100 psi, either the relief valve is improperly adjusted or the pump requires overhauling. In any event, the first step in eliminating trouble is to adjust the relief valve. This may be accomplished by removing the reservoir cover and filter element on non-diesel models; or cap plug on top of pump (diesels), and turning the relief valve adjusting screw (20—Fig. MF11) either way as required. One turn of the adjusting screw will increase the output pressure approximately 300 psi. Be sure to stake the screw after adjustment is complete. If relief valve adjustment will not restore the pressure with the shut-off valve closed, renew the pump.

### PUMP

16. Component parts are not available for the hydraulic pump. If trouble develops therein, renew the pump as an assembly.

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