

Fig. 8—Exploded view of front axle typical of type used on two-wheel-drive 365-398 models.

1. Steering arm
2. Rod end
3. Cylinder ball joint
4. Axle pivot pin
5. Steering cylinder
6. Track rod
7. Thrust washer
8. Pivot block
9. Retaining pin
10. Axle center member
11. Thrust washers
12. Spindle
13. Key
14. Bushing
15. Axle extension
16. Seal
17. Shims
18. Bushing
19. Shims
20. Pivot pin
21. Hydraulic hoses
22. Jam nut

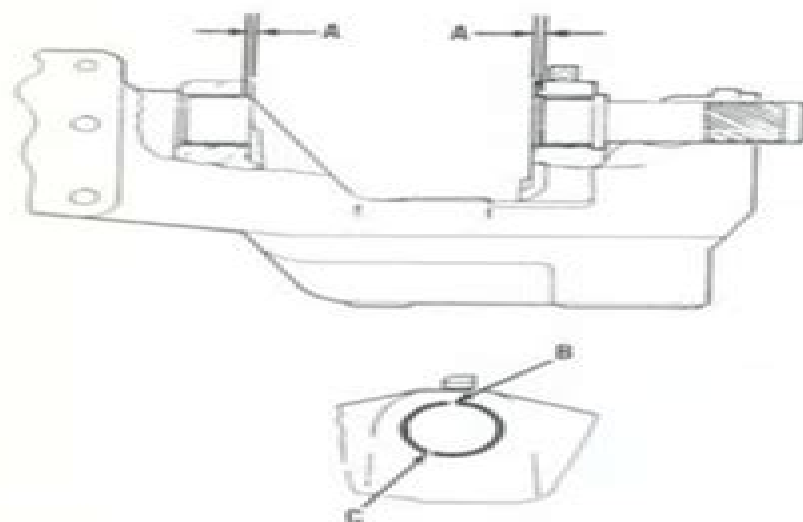


Fig. 9—Axle pivot bushings should be installed as shown for 362 model. Hole (B) should be aligned with grease passage and slot (C) should be in position indicated.

Disconnect hydrostatic steering hoses from the steering cylinder or cylinders and cover openings to prevent the entry of dirt. Support the axle with a suitable jack to prevent tipping while permitting the axle to be lowered and moved safely. Remove retaining pin (9—Fig. 7 or Fig. 8), then use a suitable puller to withdraw axle pivot pin (4). Carefully lower the axle assembly and roll axle from under tractor.

Check axle pivot bushings and renew if necessary. Bushings are located in support housing of 362 models and should be installed flush to 0.5 mm (0.020 inch) below flush (A—Fig. 9) with housing bore. Split (C—Fig. 9) in bushing should be down and hole (B) for grease passage should be up as shown. Axle pivot bushings are located in axle of 365-398 models. On all models, it may be necessary to ream bushings after installation. Reverse removal procedure when assembling. Axle end play should be 0.05-0.25 mm (0.002-0.010 inch) on pivot pin. Push the axle toward rear on pivot pin, then measure axle end play with a feeler gauge as shown in Fig. 10 or Fig. 11. Shims (21—Fig. 7 or Fig. 8) are available in various thicknesses for adjusting end play. On 362 models, make sure that tapered pin (9—Fig. 7) is correctly and firmly seated, then tighten retaining nut to 80-140 N.m (70-110 ft.-lbs.) torque. On all models, refer to paragraphs 2 and 3 for additional torque values and assembly notes.

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