

11B - 1 SPECIFICATION:

Auxiliary pump type	Gear type 10.3.4 with test sections for auxiliary hydraulics and PTO
Pump output:	
Auxiliary	9.17 gpm (37 lpm)
PTO	5.13 gpm (19.4 lpm)
Relief valve setting at 2000 engine rev/min:	
Auxiliary	175 bar (2538 psi)
PTO	90 bar (1305 psi)
Filter	140 micron serving M pump and auxiliary pump - Mustang
Auxiliary pump drive	Shaft drive gear train from M pump.
Auxiliary control valve	
Make	AGCO/Case (800004)
Type	Open centre three position, spring return to neutral (both positions), proportional spool type sectional valve
Number of sections	1 or 2
Flow at quick release coupling at 2000 engine rev/min at 104 bar:	
Auxiliary pump	9.17 gpm (34.3 lpm)
Pressure at Quick Release Couplings at 2000 engine rev/min:	
Auxiliary pump	175 - 180 bar (2538 - 2700 psi)
Special tools	
MF 3001	Pressure Test Kit
MF 3002	Flow Kit
MF 3003	Hydraulic Flow Meter
Bolt torques:	
Control valve stud nuts	13.82 N (30.8 lbf)
Pressure drive to pump bolts	21.82 N (49.1 lbf)
Pressure drive spool nuts	20.82 N (47.0 lbf)
Pressure drive control head screws	20.82 N (47.0 lbf)
Pump inlet valve	27.82 N (62.5 lbf)
Pump inlet cover bolts	22.82 N (51.0 lbf)

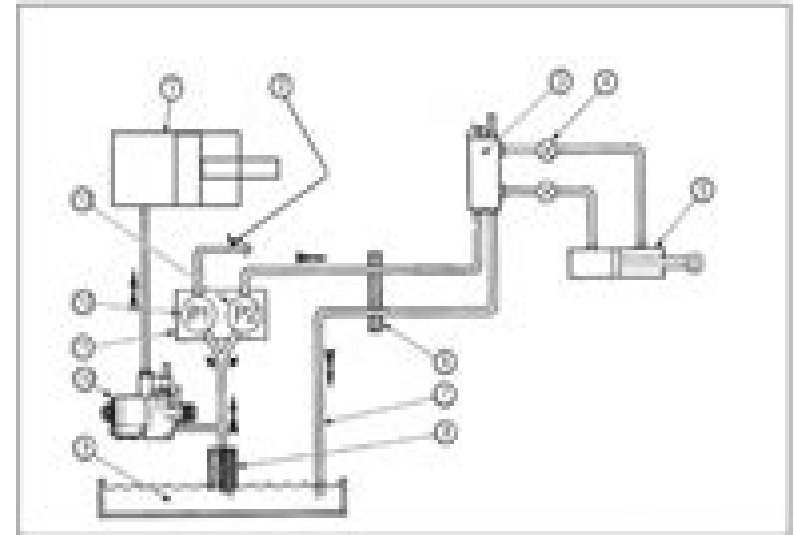


Fig. 1

- | | |
|--------------------------------|-----------------------------|
| 1. PTO cylinder | 8. System strains |
| 2. Supply to PTO clutch | 9. Transmission oil |
| 3. Hydraulic control valve | 10. Pressure relief valve |
| 4. Quick release coupling | 11. Dual element pump |
| 5. External hydraulic cylinder | 12. PTO section |
| 6. Lift/lower side cover | 13. PTO - auxiliary section |
| 7. Return to transmission | |

Massey Ferguson 2615 Service Manual

Xiang Xie



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