



BACKUP
MAIN MENU

Z: 0.000

Color: M

Level: 1

Attributes

Groups

Mask: OFF

WCS: T

Tplane: OFF

Cplane: T

Gview: T

Simple drill - no peck - C:\MCAM\HILL\NC1\TNC1 - MP1.AN

Tool parameters | Simple drill - no peck | Custom Drill Parameters 1

Left 'click' on tool to select; right 'click' to edit or define new tool

Get tool from library...

Create new tool...

Get operations from library...

Feed and speed calculator...

Job setup...

Tool #	1	Tool name	10 DRILL	Tool dia	10.0	Corner radius	0.0
Head #	-1	Feed rate	137.4	Program #	0	Spindle speed	1145
Dia. offset	1	Plunge rate	137.4	Seq. start	100	Coolant	Off
Len. offset	1	Retract rate	137.4	Seq. inc.	2		

Comment

☐ Home pos... ☐ Set point... ☐ Max. y-axis...

☐ Rotary pos... ☒ T/C plane... ☐ Tool direction...

☐ To batch ☐ Corners peck...

Mastercam V9 Instruction Manual

LP Steffe

A red circular graphic with a gradient, appearing as a partial circle or a thick arc, located to the right of the 'LP Steffe' text.

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