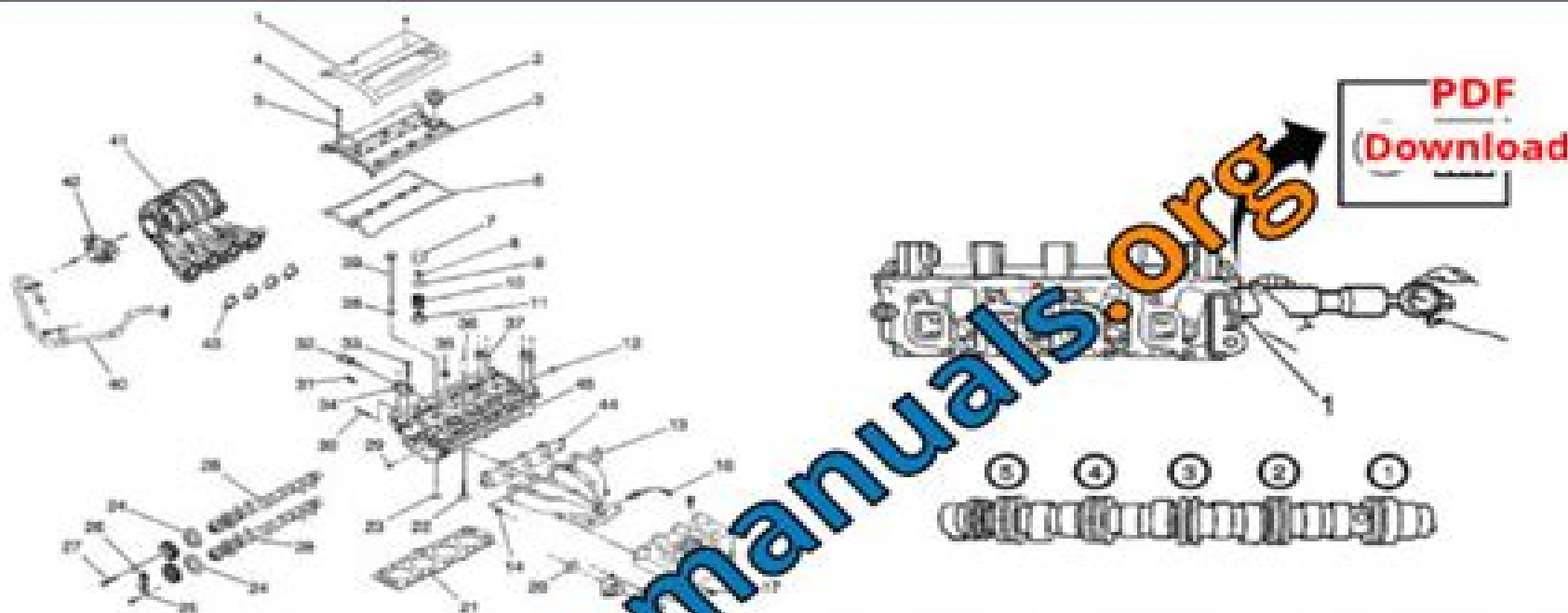


# Daewoo Kalos 2002-2006 Workshop Manual



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Fig. 1: Upper End  
Courtesy of GENERAL MOTORS CORP.

Callouts For Fig. 1

| Callout | Component Name                |
|---------|-------------------------------|
| 1       | Engine Cover                  |
| 2       | Oil Cap                       |
| 3       | Valve Cover                   |
| 4       | Valve Cover Bolt              |
| 5       | Valve Cover Washer            |
| 6       | Valve Cover Gasket            |
| 7       | Hydraulic Valve Lash Adjuster |
| 8       | Valve Key                     |
| 9       | Valve Spring Retainer         |
| 10      | Valve Spring                  |
| 11      | Valve Stem Oil Seal           |

Fig. 1B1: Measuring Inner Diameter Of Cylinder Head Journal With Bore Gage  
Courtesy of GENERAL MOTORS CORP.

Using a bore gage (1), measure the inner diameter of the cylinder head journal at the 5 places. The clearance of the journal is measured by the difference between the outer diameter of the camshaft the inner diameter of the cylinder head journal part.

## Specifications

- The journal clearance standard is 0.05-0.091 mm (0.0020-0.0036 in).
- The journal clearance limit is 0.15 mm (0.0059 in).
- The camshaft journal outer diameter (1) is 43.425-43.450 mm (1.7096-1.7106 in).
- The inner diameter cylinder head journal part (1) is 43.500-43.516 mm (1.7126-1.7132 in).
- The camshaft journal outer diameter (2) is 43.625-43.650 mm (1.7175-1.7185 in).

# Kalos Engine Manual

**Daniel F McAuley**



## Kalos Engine Manual:

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