

PREVENTIVE MAINTENANCE PLAN

Rev. 1.0

Machine / Device		CNC Machine (Asset #256-05)				
Task	Frequency	Description of maintenance task			Estimated Time (Minutes):-	
Process	Key	Standard	Specification	Tools / Materials	Note Condition / Corrective Action	Complete
Check the hydraulic pressure	D	4.5Mpa	+/- 2%	Pressure gauge	Measured pressure at 4.51 Mpa	
Check hydraulic fluid levels	D	To optimum level mark	between max and min levels	Visual	Checked all hydraulic fluid levels and all OK	
Make sure cool fluid levels are at the correct levels	D	To optimum level mark	between max and min levels	Visual	Cooling fluid level was low, added more fluid topping up to correct levels	
Clean out all chips and swarf	D	Ensure machine is clear from chips and swarf	no chips or swarf	Brush, vacuum system, compressed air gun	Machine totally cleaned out	
Clean filters on coolant tank	td	Clean with compressed air and clean water	no dirt on/in filter	Brush, vacuum system, compressed air gun	Checked and cleaned coolant filter - filter clean (MORE, may need changing on next schedule)	
Check and add grease to chip conveyor chain	td	Apply grease to chain	Machine specified grease	Grease gun	Checked, cleaned and applied new grease to chain	
Clean coolant tank of sludge, chips, and oil	td	Drain, clean, check	Drain, clean, check, refill	Suction pump, cleaning materials	Tank completely drained and cleaned, checked for damage and leak points. All OK, refilled to correct level	
Remove chuck jaws, clean, check for damage	td	No damage or play or jam in chuck	Max 0.002" total play	Cleaning materials, compressed air, CO	No damage or issues seen on jaws. Total float or movement was less than 0.002"	

Looking For Preventive Maintenance Template

SJ Ball



Looking For Preventive Maintenance Template:

Human Performance Improvement through Human Error Prevention BW (Ben) Marguglio, 2021-10-28 This book is a simulation of a live course on human performance improvement human error prevention HPI HEP created by the preeminent authority on HPI HEP It presents the greatest breadth of scope and specificity on this topic This book comprises a focused challenging human error prevention training course designed to improve understanding of error causation It will dramatically reduce human error and repeat deviations and it digs below the surface of issues and looks to fix the real causes of human error and mistakes In addition this book presents a complete seminar from the thought leader acclaimed by hundreds of clients and includes unique principles practices models and templates Information is comprehensive and can be directly implemented The principles and practices of human error prevention are universally applicable regardless of the type of industrial commercial or governmental enterprise and regardless of the type of function performed within the enterprise The application of the information in this book will significantly contribute to improved productivity safety and quality After fully using this book you will understand Human error prevention reduction terminology and definitions The relationships among culture beliefs values attitudes behavior results and performance The roles of leadership in establishing and maintaining a quality safety conscious work environment The one fundamental precept explaining the importance of human error prevention reduction The two most critical elements of human error prevention reduction The three levels of barriers to human error The four types of things in which the barriers may exist at each barrier level The five stages of human error The six Ms that can emit or receive hazards activated by human error The seven universally applicable human error causal factors The Rule of 8 by which to prevent human error and mitigate its effects Techniques for making barriers effective and the spectrum of barrier effectiveness The relationship of human error prevention reduction to the total quality safety function Error inducing conditions error traps and behaviors for counteracting these conditions Non conservative and conservative thought processes and behaviors in decision making Coaching for preventing the recurrence of human error Root cause analysis techniques for identifying human error causal factors The nine types of corrective action Human error measurement Strategies for a human error prevention reduction initiative How to design implement and manage a human error prevention reduction initiative *Technical Manual* United States Department of the Army, 1958 **Transportation Corps Handbook [1950-51]** US Army Transportation School, 1950 Task Redesign for Performance Improvement of a Facility Maintenance Work Group Richard Lawrence Porter (Jr.), 2001 **Manual on the Management, Maintenance and Use of Blood Cold Chain Equipment** World Health Organization, 2005-12-29 The blood cold chain is a series of interconnected activities involving equipment personnel and processes critical for the safe storage and transportation of blood from collection to transfusion This publication contains information in relation to storage and transportation of blood and blood components blood storage equipment relating to refrigerators plasma freezers and platelet agitators other blood

cold chain devices equipment installation organising the cold blood chain preventative maintenance care and repair of equipment monitoring and evaluation and guidelines for the development of training programmes **Applying TQM to Product Design and Development** Marvin Moss,2024-11-15 Comprehensively covers all phases of the application of Total Quality Management TQM to product design and development from initial concept to customer support addressing statistical quality control manufacturing engineering processes and procedures management and motivation management Provides rigorous definitions of the principles of TQM *Radio Set AN/PRC-6, Operation and Organizational Maintenance* ,1955

Maintenance Planning and Scheduling Handbook, 4th Edition () (Doc) D. D. D. Palmer,2019-09-13 The industry standard resource for maintenance planning and scheduling thoroughly revised for the latest advances Written by a Certified Maintenance and Reliability Professional CMRP with more than three decades of experience this resource provides proven planning and scheduling strategies that will take any maintenance organization to the next level of performance The book resolves common industry frustration with planning and reduces the complexity of scheduling in addition to dealing with reactive maintenance You will find coverage of estimating labor hours setting the level of plan detail creating practical weekly and daily schedules kitting parts and more all designed to increase your workforce without hiring Much of the text applies the timeless management principles of Dr W Edwards Deming and Dr Peter F Drucker You will learn how you can do more proactive work when your hands are full of reactive work Maintenance Planning and Scheduling Handbook Fourth Edition features more new case studies showing real world successes a new chapter on getting better storeroom support major revisions that describe the best KPIs for planning major additions to the issue of selling planning to gain support revisions to make work order codes more useful a new appendix on numerically auditing planning success and a new appendix devoted entirely to selecting a great maintenance planner Maintenance Planning and Scheduling Handbook Fourth Edition covers The business case for the benefit of planning Planning principles Scheduling principles Handling reactive maintenance Planning a work order Creating a weekly schedule Daily scheduling and supervision Parts and planners The computer CMMS in maintenance How planning works with PM PdM and projects Controlling planning the best KPIs KPIs for planning and overall maintenance Shutdown turnaround overhaul and outage management Selling organizing analyzing and auditing planning **Direct Current Generator G-43/G.** ,1992 **Western Motor Transport** ,1957 **Contractors & Engineers Magazine** ,1969 **Proceedings of the ... International Joint Power Generation Conference** ,2003

The Journal of the Institution of Engineers, Australia Institution of Engineers Australia,1964 *The Commercial Car Journal* ,1968 Beginning with 1937 the April issue of each vol is the Fleet reference annual **The Modern Technology of Radiation Oncology** Jake Van Dyk,1999 Details technology associated with radiation oncology emphasizing design of all equipment allied with radiation treatment Describes procedures required to implement equipment in clinical service covering needs assessment purchase acceptance and commissioning and explains quality assurance issues Also

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Table of Contents Looking For Preventive Maintenance Template

1. Understanding the eBook Looking For Preventive Maintenance Template
 - The Rise of Digital Reading Looking For Preventive Maintenance Template
 - Advantages of eBooks Over Traditional Books
2. Identifying Looking For Preventive Maintenance Template
 - Exploring Different Genres
 - Considering Fiction vs. Non-Fiction
 - Determining Your Reading Goals
3. Choosing the Right eBook Platform
 - Popular eBook Platforms
 - Features to Look for in an Looking For Preventive Maintenance Template
 - User-Friendly Interface
4. Exploring eBook Recommendations from Looking For Preventive Maintenance Template
 - Personalized Recommendations
 - Looking For Preventive Maintenance Template User Reviews and Ratings
 - Looking For Preventive Maintenance Template and Bestseller Lists
5. Accessing Looking For Preventive Maintenance Template Free and Paid eBooks

- Looking For Preventive Maintenance Template Public Domain eBooks
 - Looking For Preventive Maintenance Template eBook Subscription Services
 - Looking For Preventive Maintenance Template Budget-Friendly Options
6. Navigating Looking For Preventive Maintenance Template eBook Formats
 - ePub, PDF, MOBI, and More
 - Looking For Preventive Maintenance Template Compatibility with Devices
 - Looking For Preventive Maintenance Template Enhanced eBook Features
 7. Enhancing Your Reading Experience
 - Adjustable Fonts and Text Sizes of Looking For Preventive Maintenance Template
 - Highlighting and Note-Taking Looking For Preventive Maintenance Template
 - Interactive Elements Looking For Preventive Maintenance Template
 8. Staying Engaged with Looking For Preventive Maintenance Template
 - Joining Online Reading Communities
 - Participating in Virtual Book Clubs
 - Following Authors and Publishers Looking For Preventive Maintenance Template
 9. Balancing eBooks and Physical Books Looking For Preventive Maintenance Template
 - Benefits of a Digital Library
 - Creating a Diverse Reading Collection Looking For Preventive Maintenance Template
 10. Overcoming Reading Challenges
 - Dealing with Digital Eye Strain
 - Minimizing Distractions
 - Managing Screen Time
 11. Cultivating a Reading Routine Looking For Preventive Maintenance Template
 - Setting Reading Goals Looking For Preventive Maintenance Template
 - Carving Out Dedicated Reading Time
 12. Sourcing Reliable Information of Looking For Preventive Maintenance Template
 - Fact-Checking eBook Content of Looking For Preventive Maintenance Template
 - Distinguishing Credible Sources
 13. Promoting Lifelong Learning
 - Utilizing eBooks for Skill Development

- Exploring Educational eBooks

14. Embracing eBook Trends

- Integration of Multimedia Elements
- Interactive and Gamified eBooks

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