

Lotus Europa 1966-1975 Workshop Manual

PAGE 38

SECTION 3 - ENGINE

PAGE 39

Check and remove the flywheel retaining bolt.
Remove the flywheel.



Fit the chain tensioner (together with its liner) and its backplate.

Tighten the two bolts.

Insert a 3 mm (1/16") socket key into the tensioner.

Turn the key in its anti-clockwise direction until the carrier assembly is projected against the chain.

Tighten and lock the bolt in the tensioner.

NOTE: The filter is 20.5 mm (3/4") long for engines with a backplate 2 mm (3/16") thick.

(40-64") long for engines with a backplate 1 mm (1/16") thick.

Fit the final bearing in the engine in fitted with two) so that it is in the correct position.

When the bearing is fitted it should be at a distance of 0.15 mm (1/16") from it.

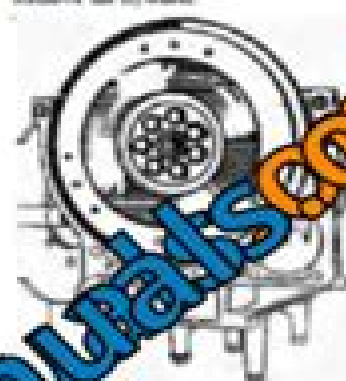
Fit the two lugs against the groups and tighten their retaining nuts.

Remove the groups.

Fit the timing gear casing with its gaskets covered with greasing compound (Ref 801 463).

Fit the bolts and align the upper edge of the casing with the upper edge of the cylinder block.

Tighten the bolts.



Check that the connecting rods are correctly marked. It will be noted that their markings are in the reverse order to usual, i.e., No. 1 is at the crank end and to the crankshaft.

Check the big end nuts.

Remove the caps and the shells.

Mark the crankshaft main bearings with reference to their position on the cylinder block.

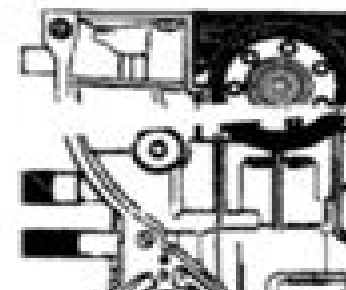
Remove the main bearing cap bolts.

Remove the bearings with the assistance of the crank bearing and the bearing shells.

Push over the lower bearing to its opposite direction by tapping lightly on its rear lower end.

Remove the rest.

Take out the front-bearing side shells.



Remove:

- the crankshaft.
 - the shells.
 - the end cover thrust bearings.
- Remove the lower retaining washers.
- Take out the "lower - pinion - connecting rod" assemblies.
- Remove the oil pump drive splines cover plate.
- Remove the cylinder block from its support.

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Matthew Vale



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