

### Checking Wheel Bolt Torque



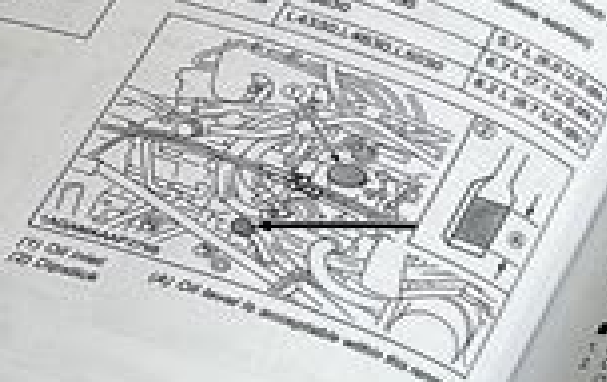
#### CAUTION

- To avoid personal injury:
- Repair vehicle trailer with a loose rim, wheel or axle.
- Any loose bolts and nuts are loosened, tighten to specified torque.
- Check all bolts and nuts frequently and keep them tight.

Check wheel bolts and nuts regularly, especially when new. If they are loose, tighten them as follows.



**Specifications**  
 17" Bolt 174 lb/in, 124 lb/ft  
 12" Bolt 124 lb/in, 124 lb/ft



17" Bolt 174 lb/in, 124 lb/ft  
 12" Bolt 124 lb/in, 124 lb/ft

17" Bolt 174 lb/in, 124 lb/ft  
 12" Bolt 124 lb/in, 124 lb/ft

### EVERY 100 HOURS



#### CAUTION

- To avoid personal injury:
- Do not start the engine before changing the oil.
- Allow engine to cool down sufficiently before oil and filter change.
- To drain the used oil, remove the drain plug at the bottom of the engine and drain the oil completely.
- All the used oil can be drained but check when the engine is still warm.
- After draining, reinstall the drain plug.
- Fill with the new oil up to the upper mark on the dipstick.

(See "LUBRICANTS" in Maintenance Index)

Oil Capacity with Filter	17" BOLT	12" BOLT
17" BOLT	174 lb/in, 124 lb/ft	124 lb/in, 124 lb/ft
12" BOLT	124 lb/in, 124 lb/ft	124 lb/in, 124 lb/ft

### Cleaning Air Cleaner Primary Element

- Remove the air cleaner cover and primary element.
- Clean the primary element.
  - When dry dust adheres to the element, blow compressed air from the inside, turning the element. Pressure of compressed air must be under 205 kPa (2.1 kg/cm<sup>2</sup>, 30 psi).
  - When carbon or oil adheres to the element, soak the element in detergent for 15 minutes then wash several times in water, rinse with clean water and dry it naturally. After element is fully dried, inspect inside of the element with a light and check if it is damaged or not.
- Replace air cleaner primary element. Once yearly or after every such cleaning, whichever comes first.

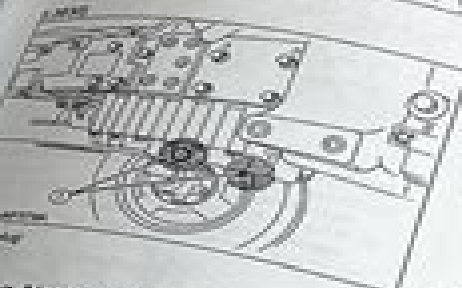
**NOTE:**

- Check to see if the evacuator valve is blocked with dust.

### EVERY 100 HOURS



17" Bolt 174 lb/in, 124 lb/ft



17" Bolt 174 lb/in, 124 lb/ft



17" Bolt 174 lb/in, 124 lb/ft  
 12" Bolt 124 lb/in, 124 lb/ft

#### Important:

- The air cleaner uses a dry element, never soak it.
- Do not run the engine with the element removed.
- Be sure to hold the cover with the arrow **A** (on the rear or front) upright. If the cover is improperly closed, evaporator water will not function and dust will adhere to the element.
- Do not touch the secondary element except in cases where replacing is required.
- (See "Replacing Air Cleaner Secondary Element" in Every 1 Year maintenance)

### Evacuator Valve

Open the evacuator valve once a week under ordinary conditions - or daily when used in a dusty place - to get rid of large particles of dust and dirt.

### Cleaning Fuel Filter

This job should not be done in the field, but in a clean place.

- Close the fuel cock.
- Unscrew the screw ring and remove the filter bowl, and rinse the inside with kerosene.
- Take out the element and dip it in the kerosene to rinse.
- After cleaning, reassemble the fuel filter, keeping out dust and dirt.
- Fill the fuel system.

(See "Bleeding Fuel System" in service as required.)

# Kubota L4630 Owners Manual

**RM Cervero**



## **Kubota L4630 Owners Manual:**

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