



3EC9AAAB1P082A

Camshaft Side Clearance

1. Set a dial indicator (lever type) and put a screwdriver instead through the injection pump mount opening to see if there is a clearance on the right and left of the camshaft.
2. If the clearance exceeds the allowable limit, adjust the clearance with shims.

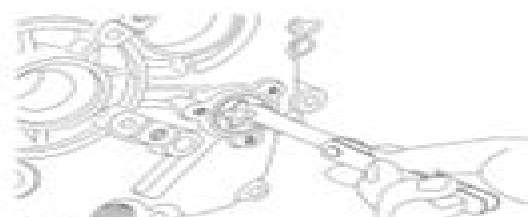
| | | | |
|------------------------------|-----------------|---------|---|
| Side clearance of crankshaft | Factory spec. | OC60-E2 | 0.05 to 0.20 mm 0.0020 to 0.0079 in. |
| | | OC95-E2 | 0.05 to 0.25 mm 0.0020 to 0.0098 in. |
| | Allowable limit | | 0.35 mm 0.0138 in. |

(Reference)

- Thickness of adjusting shims: 0.2 mm (0.0079 in.)

| Model | Code No. |
|---------|-------------|
| OC60-E2 | 11420-16261 |
| OC95-E2 | 11460-16261 |

0000009296E

(4) Oil Pump

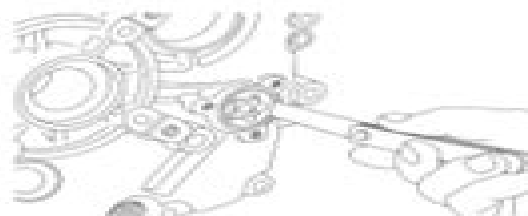
3EC9AAAB1P106A

Rotor Lobe Clearance

1. Measure the clearance between a high point on the inner rotor and high point the outer rotor with a thickness gauge.
2. If the clearance exceeds the factory allowable limit, replace the oil pump rotor assembly.

| | | |
|---|-----------------|-----------------------|
| Clearance between inner rotor and outer rotor | Factory spec. | 0.15 mm 0.0059 in. |
| | Allowable limit | 0.20 mm 0.0079 in. |

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Clearance between Outer Rotor and Pump Body

1. Measure the clearance between the outer rotor and the pump body with a thickness gauge.
2. If the clearance exceeds the allowable limit, replace the oil pump rotor assembly.

| | | |
|---|-----------------|---|
| Clearance between outer rotor and pump body | Factory spec. | 0.090 to 0.171 mm 0.0035 to 0.0067 in. |
| | Allowable limit | 0.24 mm 0.0079 in. |

0000009301E

Kubota Oc60 E2 Oc95 E2 Diesel Engine Workshop Manual

Isuzu Jidōsha Kabushiki Kaisha



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