



### Outer Components

1. Place the disassembling stands under the transmission case.
2. Remove the grips (3), (4), and (5).
3. Remove the lever guides (1) and (6).
4. Remove the center cover (12) and floor sheet cover (7).
5. Remove the rear wheels (11).
6. Remove the fender support (10).
7. Remove the fenders (9) and steps (13).
8. Remove the seat assembly (8).

### (When reassembling)

Tightening torque	Rear wheel mounting screw and nut	215 N·m 22 kgf·m 160 lbf·ft
-------------------	-----------------------------------	-----------------------------------

- |                                      |                     |
|--------------------------------------|---------------------|
| (1) Position Control Lever Guide     | (8) Seat Assembly   |
| (2) Position Control Lever Grip      | (9) Fender          |
| (3) Range Gear Shift Lever Grip      | (10) Fender Support |
| (4) Synchro-shuttle Shift Lever Grip | (11) Rear Wheel     |
| (5) Front Wheel Drive Lever Grip     | (12) Center Cover   |
| (6) Shift Lever Guide                | (13) Step           |
| (7) Floor Sheet Cover                |                     |

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### Fender Support and Delivery Pipe

1. Remove the fenders supports (2) and (3).
2. Disconnect the delivery pipe (1).

Tightening torque	Delivery pipe mounting joint bolt	49 to 69 N·m 5.0 to 7.0 kgf·m 37 to 50 lbf·ft
-------------------	-----------------------------------	-----------------------------------------------------

- |                          |                          |
|--------------------------|--------------------------|
| (1) Delivery Pipe        | (3) Fender Support (L/H) |
| (2) Fender Support (R/H) |                          |

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### Suction Pipe and Brake Rods

1. Remove the R.H. and L.H. brake rods (5).
2. Remove the oil filter base (4) with the filter and suction pipe (6).
3. Disconnect the PTO safety switch connector (3).
4. Remove the front wheel drive lever (2).
5. Remove the fender support (1).

- |                                 |                     |
|---------------------------------|---------------------|
| (1) Fender Stay                 | (4) Oil Filter Base |
| (2) Front Wheel Drive Lever     | (5) Brake Rod       |
| (3) PTO Safety Switch Connector | (6) Suction Pipe    |

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### Front Wheel Drive Case

1. Remove the front wheel drive case (1).

### (When reassembling)

- Apply liquid gasket (Three Bond 1206C or equivalent) to both faces of the gasket that is to be installed between the front drive case and the transmission case.

- |                            |
|----------------------------|
| (1) Front Wheel Drive Case |
|----------------------------|

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# Kubota L380service Manual

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