



### Engine Disassembly

1. Remove the universal joint mounting screws (2).
2. Disconnect the universal joint (3) from fan drive pulley.
3. Remove the engine mounting nuts.
4. Separate the engine with the radiator from the frame, take care not to damage the radiator.

#### (When reassembling)

- Apply grease to the all splines on the drive shaft.

Tightening torque	Universal joint mounting screw	26.0 to 28.0 N·m 2.7 to 2.9 kgf·m 19.2 to 20.7 ft-lbs
	Engine mounting nut	23.5 to 27.5 N·m 2.4 to 2.8 kgf·m 17.4 to 20.3 ft-lbs

(1) Oil Cooler

(2) Universal Joint Mounting Screw

(3) Universal Joint

W1045010

### Dynamo, Fan Belt and Muffler

1. Disconnect the radiator hoses and separate the radiator (1) with recovery tank (5) from engine assembly.
2. Remove the cooling fan (2) and fan pulley.
3. Remove the dynamo (6) and fan belt (7).
4. Remove the starter (8).
5. Remove the air cleaner stay (3).
6. Remove the wire bracket.
7. Remove the engine support LH (9) and RH (4).

#### (When reassembling)

- Check to see that there are no cracks on the belt surface.

#### ■ IMPORTANT

- After reassembling the fan belt, be sure to adjust the fan belt tension.

Tightening torque	Engine support mounting screw	48.1 to 55.9 N·m 4.9 to 5.7 kgf·m 35.4 to 41.2 ft-lbs
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(1) Radiator

(2) Cooling Fan

(3) Air Cleaner Stay

(4) Engine Support RH

(5) Recovery Tank

(6) Dynamo

(7) Fan Belt

(8) Starter

(9) Engine Support LH

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# Kubota Zd21 Service Manual

**Huangqi Zhang**



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