

1.5 TORQUE SPECIFICATIONS

Screws, bolts and nuts must be tightened to the specified torque using a torque wrench. Several screws, bolts and nuts such as those used on the cylinder head must be tightened in the proper sequence and at the proper torque.

1.5.1 Torque Specifications For Special Use Screws, Bolts and Nuts

In removing and applying the screws, bolts and nuts marked with "*", a pneumatic wrench or similar tool, if employed, must be used with care. Failure to do so may result in stripped or seized screws, bolts and nuts.

When replacing "*" marked screws, bolt and nuts, apply engine oil to their threads and seats before reassembly.

The letter "M" in size and pitch means that the screw, bolt or nut dimension is metric. The size is the nominal outside diameter in mm of the threads. The pitch is the nominal distance in mm between two threads.

Item	Size x Pitch	N.m	kgf.m	ft-lbs
Cylinder Head Cover Bolt	M6 x 1.0	6.9 to 11.3	0.7 to 1.15	5.1 to 8.32
*Cylinder Head Bolt	M11 x 1.25	93.1 to 98.0	9.5 to 10.0	68.7 to 72.3
*Main Bearing Case Bolt 1	M9 x 1.25	46.1 to 50.9	4.7 to 5.2	34.0 to 37.6
*Main Bearing Case Bolt 2	M10 x 1.25	68.6 to 73.5	7.0 to 7.5	50.6 to 54.2
*Flywheel Bolt	M12 x 1.25	98.09 to 107.8	10.0 to 11.0	72.3 to 79.5
*Connecting Rod Bolt	M8 x 1.0	44.1 to 49.0	4.5 to 5.0	32.5 to 36.2
*Rocker Arm Bracket Bolt	M8 x 1.25	23.5 to 27.5	2.4 to 2.8	17.4 to 20.3
*Idle Gear Shaft Bolt	M8 x 1.25	23.5 to 27.5	2.4 to 2.8	17.4 to 20.3
Crank Pulley Mounting Nut	-	137.3 to 156.9	14.0 to 16.0	101.3 to 115.7
*Bearing Case Cover Bolt	M8 x 1.25	23.5 to 27.5	2.4 to 2.8	17.4 to 20.3
Glow Plug	M10 x 1.25	19.6 to 24.5	2.0 to 2.5	14.5 to 18.1
Nozzle Holder Clamp Bolt	-	25.5 to 29.4	2.6 to 3.0	18.8 to 21.7
Oil Switch Taper Bolt	PT1/8	14.7 to 19.6	1.5 to 2.0	10.8 to 14.5
Injection Pipe Retaining Nut	M12 x 1.5	14.7 to 24.5	1.5 to 2.5	10.8 to 18.1
Overflow Pipe Assembly Retaining Bolt	-	9.8 to 11.3	1.0 to 1.15	7.2 to 8.3
Camshaft Retaining Bolt	M8 x 1.25	23.5 to 27.5	2.4 to 2.8	17.4 to 20.3
Hi-idling Body	-	44.1 to 49.0	4.5 to 5.0	32.6 to 36.3

1.5.2 Torque Specifications For General Use Screws, Bolts and Nuts

	Standard Screw and Bolt Grade 4			Special Screw and Bolt Grade 7		
	N.m	kgf.m	ft-lbs	N.m	kgf.m	ft-lbs
M6	7.9 to 9.3	0.80 to 0.95	5.8 to 6.9	9.8 to 11.3	1.00 to 1.15	7.23 to 8.32
M8	17.7 to 20.6	1.8 to 2.1	13.0 to 15.2	23.5 to 27.5	2.4 to 2.8	17.4 to 20.3
M10	39.2 to 45.1	4.0 to 4.6	28.9 to 33.3	48.1 to 55.9	4.9 to 5.7	35.4 to 41.2
M12	62.8 to 72.6	6.4 to 7.4	46.3 to 53.5	77.5 to 90.2	7.9 to 9.2	57.1 to 66.5

Screw and bolt material grades are shown by numbers punched on the screw and bolt heads. Prior to tightening, be sure to check out the numbers as shown below

Punched Number	Screw And Bolt Material Grade
None or 4	Standard Screw And Bolt S400, S20C
7	Special Screw And Bolt S43C, S48C (Refined)

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Yan Bai

A red circular graphic with a gradient, appearing as a semi-circle or a partial circle, located to the right of the name 'Yan Bai'.

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web written by emma teach starter updated a year ago 7 min read whether you call it elementary school graduation or stepping up on the day students officially graduate from kindergarten or even elementary school altogether they tend to be filled with a

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web welcome to 5th grade students and parents we are looking forward to working with each of you in 5th grade next year 5th grade is a lot of fun and we expect to teach you new things and help you become more independent learners than you ve ever been before

[how to create a unique 5th grade graduation speech 4](#) - Feb 02 2023

web jun 13 2023 how to choose your message and tone as you prepare to give a memorable fifth grade graduation speech it s time to go on a journey of self expression and inspiration two key factors that must be considered while crafting your speech are the message you want to express and the tone you will use

[welcome letter esko public schools](#) - Jun 25 2022

web welcome to a new school year i love teaching 5 th grade and i m truly excited to work with you and your child fifth grade is an exciting year and students are in the process of understanding they aren t a little kid anymore and not quite a big kid either i enjoy helping kids grow and learn

[student welcome letter thoughtco](#) - Oct 30 2022

web jul 7 2019 a student welcome letter is a great way to greet and introduce yourself to your new students and their parents its purpose is to welcome students and give parents an insight into what you expect as well as what students need to do throughout the school year this is the first contact between the teacher and home so include all essential

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web i m graduated now i m like smart and stuff unknown graduations are life markers go on setting goals work hard and succeed as you have done now unknown make the most of your graduation may you win in the rat race of life unknown with a successful graduation comes bigger challenges and obstacles in life

[dear fifth grade student beachwoodschoools org](#) - Jul 27 2022

web we are happy to welcome you to the fifth grade we look forward to a very exciting and productive 2011 2012 school year fifth grade is a wonderful time in your life you will experience an incredible amount of growth and have many opportunities for great accomplishments and success throughout the year

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web dec 20 2022 here are the best heartwarming 5th grade graduation quotes captions wishes and messages that you can send to your loved ones to make their 5th grade graduation day memorable 5th grade graduation quotes and captions

graduating from 5th grade is a very special day in a student s life

welcome a new student to school class or a training seminar - Sep 28 2022

web how to write this welcome letter start with a warm and sincere welcome confirming the wisdom of the student s choice of school or course if the course is very brief and the participants are traveling some distance to get there discuss transportation and lodging arrangements and offer relevant help or advice