

# Level Measurement

## Technology: Pressure

### TRANSMITTERS WITH SEALS

Transmitters with sealed ends allow the transmitter to be mounted close directly against with the process fluid. Sealed ends are useful when:

- The process temperature is outside of the normal operating limits of the transmitter and needs for rugged construction limits with special piping.
- The process is corrosive and requires frequent transmitter replacement.
- The process requires constant maintenance of transmitter.
- The process contains numerous solids or is viscous. Solid conditions could plug the sample piping.
- The application requires the use of sanitary conditions.
- There exists a need for long cleaning of the process from the transmitter to avoid contamination between batches.
- There exists a need to replace wet legs for safety, maintenance, or application where the wet leg is not suitable or other needs to be satisfied.

Sealed transmitters are an extension of the transmitter. The basic measurement of level differs the same principle as pressure transmitters. Sealed ends pressure is proportional to level. The level pressure of the liquid transmitters is the height multiplied by the specific gravity. The resulting addition of wet-leg ends is important to manufacturing a reliable performance expectation of the pressure measurement. Rosemount 3750/3760/3770/3780 is built to the tolerance of Rosemount Transducer Group. Rosemount 3750/3760/3770/3780 transmitters include these features:

### OPEN TANK - SINGLE SEAL SYSTEM

#### Transmitter Above Leg

An open tank, single seal system, with the transmitter above the leg, is very similar to a transmitter system that uses liquid-filled pipe to the transmitter filled with process fluid. The difference is that the distance between the leg and the transmitter must be calculated with the specific gravity of the fill fluid based off the process fluid. Make this is the vertical distance, and the required height.

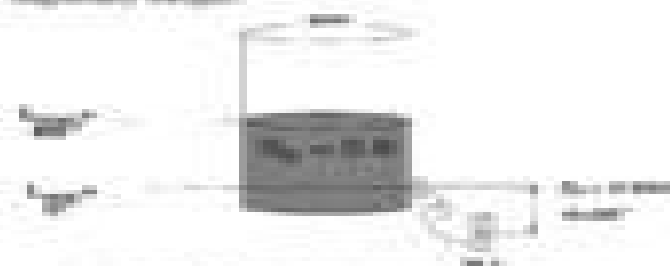


FIGURE 1. Open tank, single seal system, transmitter above the leg

#### The calibrated span set points are:

$$4 \text{ mA} = (L_{\text{max}})(S) + (S_0)$$

$$= (20)(0.85) + (20)(0.0000)$$

$$= 17.0 \text{ mA}_{4-20}$$

$$20 \text{ mA} = (L_{\text{max}})(S) + (S_0)$$

$$= (20)(0.85) + (20)(0.0000)$$

$$= 17.0 \text{ mA}_{4-20}$$

$$= (S_0)$$

$$20 \text{ mA} = 4 \text{ mA} + \text{span offset span} = (S_{\text{max}} - S_{\text{min}})(S)$$

$$= 10.0 + 0.0$$

$$= 10.0 \text{ mA}_{4-20}$$

$$\text{Calibrated transmitter: } 17.0 \text{ to } 17.0 \text{ mA}_{4-20}$$

# Measurement Of Pressure Lab Manual

**J Spring**



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