

# Ford Laser 1989-1994 Workshop Manual

## CYLINDER HEAD GASKET Replacement

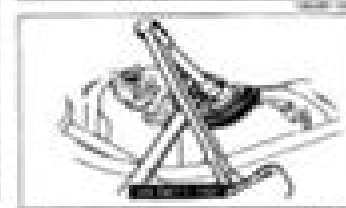
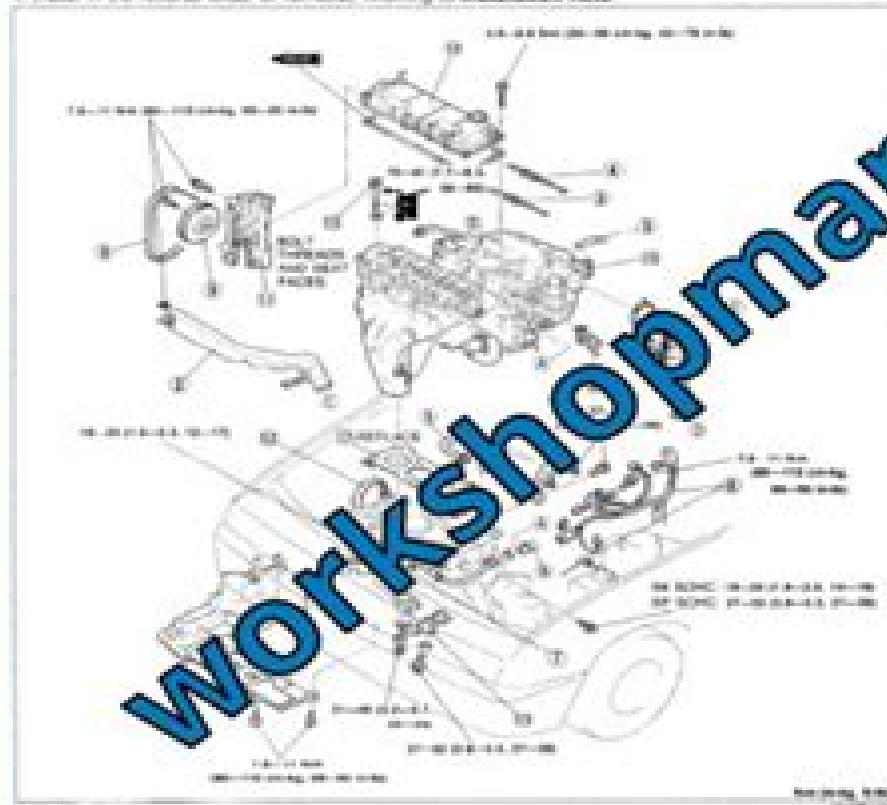
### Warning

- Release the fuel pressure. (Refer to Section F.)
- Keep sparks and open flame away from the fuel area.

### Caution

- Position the hose clamp in the original location on the hose, and squeeze the clamp tightly with large pliers to ensure a good fit.

1. Disconnect the negative battery cable.
2. Drain the engine coolant.
3. Remove in the order shown in the figure, referring to **Removal Note**.
4. Install in the reverse order of removal, referring to **Installation Note**.



2. Install the timing belt on camshaft side.

3. Turn the crankshaft two turns clockwise, and face the pin on the pulley bolts upward.

4. Install the pulley boss and lock bolt.
5. Turn the crankshaft two turns clockwise, and face the pin on the pulley bolts upward.
6. Verify that the camshaft pulley marks are aligned with the cylinder head cover marks. If not aligned, remove the timing belt and repeat from tensioner installation.

6. Loosen the tensioner lock bolt to apply tension to the timing belt.

### Caution

- Be sure not to apply tension other than that of the tensioner spring.

7. Tighten the tensioner lock bolt.

### Tightening torque:

16–20 Nm (1.2–2.4 m·kg, 14–18 ft·lb)

8. Turn the crankshaft 2 turns clockwise and verify that the marks are again correctly aligned.

9. Check the timing belt deflection by applying moderate pressure (88 N, 10 kg, 22 lb) midway between the crankshaft pulley and the camshaft pulley. If the timing belt deflection is not correct, temporarily secure tensioner lock bolt so the spring is fully extended. Repeat Steps 6–8 above or, if necessary, replace the tensioner spring.

### Deflection:

11.0–13.0mm (0.43–0.51 in) at 88 N (10 kg, 22 lb)

10. Using the SST remove the pulley lock bolt and pulley boss.

### Pulley lock bolt

1. Install the crankshaft pulley boss, and using the SST, tighten the pulley lock bolt.

### Tightening torque:

107–107 Nm (79–17 m·kg, 776–123 ft·lb)



# Laser Liata Workshop Manual

**Annelies Wilder-Smith**



## **Laser Liata Workshop Manual:**

*Laser 1981-1982 Workshop Manual*, 1982 Covers models Sedan L 5 door GL 5 door GL 3 door 1 3 1 5 litre Ghia 5 door 1 5 litre Sport S 3 door 1 5 litre except SS 1981 1982      **Ford Laser Repair Manual** Ford Motor Company of Australia, 1980\*  
*Laser KJ 1994 Repair Manual*, 1994      **Laser 1995 Models**, 1995      Laser Chrysler Corporation, 1988      *LASER 1.0* Stanford University Department of Mechanical Engineering, 1994      **2000 LS Workshop Manual** Ford Motor Company. Technical Support Operations, 1999      Ford Laser Owner's Manual, 1994      Laser Chrysler Corporation, 1988      Toyota Starlet Owners Workshop Manual John Harold Haynes, Andrew Kirk Legg, 1985      LIA Laser Safety Manual Laser Institute of America, 2005-01-01      Workshop Manual for Toyota Land Cruiser Intereurope, 1969      **A Laser Training Manual** John Richard Anderson, 1982      Laser Manual. Medical Technology Leonardo Longo, 2014      Lada Owners Workshop Manual John Harold Haynes, Marcus Stewart Daniels, Peter G. Strasman, 1979      *The Riley One-point-Five Workshop Manual* Riley Motors, Ltd, 1958      *Using Laser Technology and Crash Zone*, 200?      **Laser-manual** K. Hesvang, P. Christensen, J. Ulsted, 1991      **Toyota Celica Owners Workshop Manuals** John Harold Haynes, Alec J. Jones, 1986      Operator's Manual for Multiple Integrated Laser Engagement System (MILES), Simulator System, Firing Laser, M67 (NSN 1265-01-077-6081) for M551 Vehicle, 1988

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