

Full Norton Lathe Machines

Thread Chart



<div> THREAD CHART OF LATHE MACHINES LEADING SCREW 2 T.P.I.</div>																	
INCHES THREADS													M.M. THREAD				
LEVER POSITION ↓	BACK GEARS ↓	HOLE NO. 1 →	BACK GEARS ↓	HOLE NO. 1 →	2	3	4	5	6	7	8	9	HOLE NO. →	1	5	1	1
F - 50 -	2	25	4	4 1/4	4 1/2	4 3/4	5	5 1/2	6	6 1/4	7	7	LEVER POSITION ↓	BACK GEARS 25-100-127	BACK GEARS 30-100-127	BACK GEARS 35-100-127	BACK GEARS 40-100-127
S - 127 -	8	127	16	17	18	19	20	22	24	26	28	28	F	5	4	6	7
													S	1.25	1	1.5	1.75
M - 100 -	4	100	8	8 1/4	9	9 1/4	10	11	12	13	14	14	M	2.5	2	3	3.5

Lathe Threading Calculation

Zhe Xu



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