



### Removing the transmission shafts

- Pull both transmission shafts out of the bearing seats.



- Take the 3rd gear/sliding gear and the 1st gear/idler gear out of the engine housing together with the needle bearing and the stop disc.

NOTE: A roller bearing was installed in the 660 SMC model, thus a stop disc is unnecessary.



### Removing the kickstarter shaft

- Put kickstarter onto kickstarter shaft and hold in this position.
- Unscrew stop bolt ❶ and relieve starter spring tension by releasing the kickstarter.



- Remove kickstarter shaft assembly from housing.



- Take the starter gear out of the housing bag together with the needle bearing and the stop disc.

- Clean all parts and check for wear, replace if necessary.

NOTE: When an engine is completely overhauled it is recommended that all gaskets, shaft seal rings, O-rings and, possibly, all bearings are renewed.

# Lc4e 640 Service Manual

**Penton Staff**



**Lc4e 640 Service Manual:**

**Allis-Chalmers Shop Manual Ac-202 (I&T Shop Service Manuals/Ac-202)** Penton Staff,2000-05-24 Model D 19  
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