

Sturdy, hydraulic cutter with 5,5" monochrome display for all standard cutting work.

Customer benefits

- Greatest cutting accuracy due to the POLAR-Positioning-System DPS
- Extended operating life of the knife as well as faster knife change thanks to POLAR OptiKnife with knife fine adjustment in the lower dead end
- Machine frame with optimized stability for optimum absorption of cutting forces and greatest cutting accuracy



Description Cutter D 115

The cutter POLAR D 116 is designed for one-shift operation. The precise and gentle swing cut is carried out hydraulically. Thus, the time of the knife spent in the lower dead end can be adapted to the material. The ultra-smooth stainless table surface equipped with air jets allows an easy handling of the material. Within a wide setting range the clamping pressure can be adjusted infinitely to each cutting material by means of a turning knob with scale. Bright LEDs mark the cutting line clearly visible for the operator.

The operation of the machine is done via an ergonomically positioned control panel with 5.5" monochrome display and additional membrane keypad. Recurring cutting sequences can be memorized (memory capacity 198 programs) and adapted at any time. The creation of the cutting programs is done either manually or menu-driven and intuitively via block programming. To optimize the cutting quality the pre-clamping time can be adjusted according to the material.

Technical data

Cutting width	1,150 mm 45.28 in
Feeding depth	1,150 mm 45.28 in
Loading height max.	165 mm 6.50 in
Safety clamp pressure	30 daN 66 lbs
Clamp pressure, min	180 daN 397 lbs
Clamp pressure, max	4,000 daN 8,818 lbs
Backgauge speed on return way (0)	130 mm/sec 6.12 in/sec
Knife speed	10 cycles/min
Smallest cut, automatically, without false plate	25 mm 0.98 in
Smallest cut, automatically, with false plate	96 mm 3.74 in

Further technical data are available for dovinload on our website.

Manual Polar 107 St Cutter

Torgeir Moan, S. Berge

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Machinery Fred Herbert Colvin, Lester Gray French, 1909 The Round Table ,1867 The British Printer ,1960 The Lincoln Library of Essential Information an Up to Date Manual for Machinery Lester Gray French, 1910 Daily Reference, for Self Instruction, and for General Culture Named in Appreciative Remembrance of Abraham Lincoln, the Foremost American Exemplar of Self Education ,1924 Machinery, 1909 Round Table .1867 Australian Printer Magazine, 1992 Engineering and Mining Journal ,1891 Power ,1913 The American **Journal of Science** ,1885 English Mechanic and Mirror of Science, 1871 **English Mechanic and Mirror of** Science and Art, 1880 Primary Education ,1910 Scientific American, 1871 Monthly magazine devoted to topics of general scientific interest English Mechanic and World of Science, 1879 Marine Engineering ,1904 Circular Proceedings of the 13th International Ship and Offshore Structures Congress Torgeir Moan, S. Berge, 1997 The .1872 International Ship and Offshore Structures Congress ISSC is a forum for the exchange of information by experts undertaking and applying marine structural research The aim of the ISSC is to facilitate the evaluation and dissemination of results from recent investigations to make recommendations for standard design procedures and criteria to discuss research in progess and planned to identify areas requiring future research and to encourage international collaboration in furthering these aims Structures of interest to the ISSC include ships and other marine structures used for transportation exploration and exploitation of resources in and under the oceans The proceedings of the 13th ISSC Trondheim Norway August 1997 are organised in three volumes Vol 1 State of art reports from eight Technical Design Committees Environment Loads Quasi Static Response Dynamic Response Ultimate Strength Fatique and Fracture Design Principles and Criteria Design Methods Vol 2 State of art reports from eight Specialist Panels Quality Assurance for Marine Structures Structural Design against Fire and Blast Structural Design of High Speed Vessels Structural Design against Collision and Grounding Structural Design against Ice Loads Structural Design of Floating Production Systems Structural Design of Pipeline Systems Fabrication Technology Vol 3 Discussion of each report by invited discussors and from the floor response from the committees **Engineering** News-record, 1904

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