#### SERVICE INSTRUCTIONS

Before use, read these instructions carefully, and follow them for correct use.

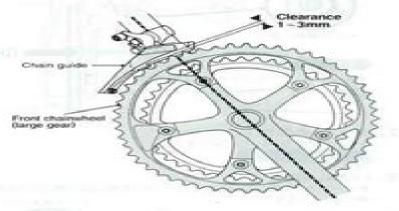
Front Derailleur FD-A250



# EXAGE

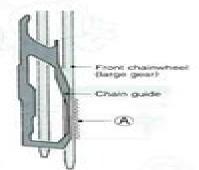
#### Assembly to Frame

 Set the front deraitleur while the Biopace crank is in a direct line with the seat tube.



- The outside surface (a) of the chain guide should be directly above and parallel to the large gear.
- 3. Secure by using a 5mm Allen key.

Tightening torque: 50kg/cm (43 in.lbs.)



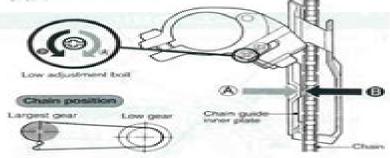
#### ■Specifications

Band type	
37 ~ 51mm (1-15/32" × 2")	
For use with front chain- wheel double gear only	F
	(1-3/32" - 1-1/8") 37 - 51 mm (1-15/32" × 2") For use with front chain-

#### Adjustment and Cable Attachment

#### 1. Low adjustment

Set the chain guide, inner plate to the smallest gap possible at which the chain guide does not contact the chain.



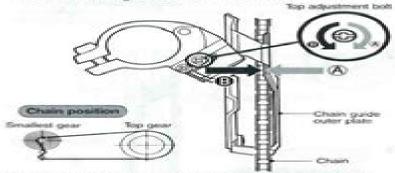
#### 2. Cable attachment

Tighten the cable fixing bolt to fix the cable. Use a 9-mm spanner.

Tightening Torque: 50kg/cm (43 in.lbs.)

#### 3. Top adjustment

Set the chain guide outer plate to the smallest gap at which the chain guide does not contact the chain.



Please note: specifications are subject to change for improvement without notice (English)

#### **SHIMANO**

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Outurn, 1988 by Shirmano Co., Ltd. Fl-41 XBC IZM Priesed in Japan.

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**VM** Jensen

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