

# Mason & Hamlin Factory Grand Regulation Procedures for Technicians

## Regulating Specifications

### Keyboard

Key Height - Front (Keybed to bottom of lip)	2-19/32", 65.9mm
Key Height - Back (Keybed to underside of key at lift felt)	
Models A-5, AA-64 and BB-1	15/16", 23.8
Models B-54 and CC-94	1", 25.4mm
Sharp Key Height (Measured at the peak of the tapered sharp)	1 / 2", 12.7mm (above white keys)
Keydip	25/64" (.390), 9.91mm
Aftertouch	.040 ", 1mm
Sharp Dip	Same after touch as whites

### Action Setup

Shank Center Height	5.75", 146.05mm
Rep. Center Height	
	Down from Shank Center
	2.5", 63.5mm
	Up from keybed
	3.25, 82.55
Spread	4-13/32", 111.9mm

### Regulating Dimensions

Back Check Height (Measured at point of let-off)	1/16", 1.6mm below hammer tail
Hammer Blow Distance	1-3/4", 44.5mm
Let-Off (From String)	1/16", 1.6mm
Drop (From string with key at full depression)	1/8", 3.2mm
Checking (From String)	
Wooden back checks	1/2", 12.7mm
Composite Back Checks	7/16", 11.1mm

### Misc.

Damper lift	1 / 2 stroke of hammer
Damper Up Stop Rail (Measure clearance on sharps at full depression)	1/16" to 1/8", 1.6mm to 3.2mm
Shift (Trichords)	Shift off left string
Shift (Bass)	Shift to softer felt

# Manual For Regulating Grand Action

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