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**Question Paper Code : 42823**

**B.E./B.Tech. DEGREE EXAMINATION, APRIL/MAY 2018**  
**Seventh Semester**  
**Mechanical Engineering**  
**ME 2027 – PROCESS PLANNING AND COST ESTIMATION**  
**(Regulations 2008)**

**Time : Three Hours**

**Maximum : 100 Marks**

**Answer ALL questions**

**PART – A**

**(10×2=20 Marks)**

1. What is meant by method study ?
2. Define standard time.
3. State the parameters involved in material selection.
4. Define : Break even point.
5. Give the methods of costing.
6. How are Standard Data developed ?
7. List the types of estimates.
8. What are the sources for cost estimation ?
9. What is meant by 'Overhead expenses' ?
10. Define cutting speed.

**PART – B**

**(5×16=80 Marks)**

11. a) Write the recording techniques used in method study. Explain with a neat sketch of material type flow process chart. (16)
- (OR)
- b) What do you understand by Analytical estimating ? Give the procedure for conducting work measurement study by analytical estimating. (16)

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**KJ Lindholm-Leary**

A red circular graphic with a gradient, appearing as a stylized arrow or a partial circle, located to the right of the author's name.

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