

MODELS**Tightening Torques (Cont.)****Standard Fasteners:**

	KLT160-A1	KLT185-A1, A2 KLF185-A1, A2, A3
5 mm	3.4-4.9 N·m (30-43 in.-lbs.)	3.4-4.9 N·m (30-43 in.-lbs.)
6 mm	5.9-7.8 N·m (52-69 in.-lbs.)	5.9-7.8 N·m (52-69 in.-lbs.)
8 mm	14-19 N·m (10-13.5 ft.-lbs.)	14-19 N·m (10-13.5 ft.-lbs.)
10 mm	25-39 N·m (19-25 ft.-lbs.)	25-39 N·m (19-25 ft.-lbs.)
12 mm	44-61 N·m (33-45 ft.-lbs.)	44-61 N·m (33-45 ft.-lbs.)
14 mm	73-98 N·m (54-72 ft.-lbs.)	73-98 N·m (54-72 ft.-lbs.)
16 mm	115-155 N·m (83-115 ft.-lbs.)	115-155 N·m (83-115 ft.-lbs.)
18 mm	165-225 N·m (125-165 ft.-lbs.)	165-225 N·m (125-165 ft.-lbs.)
20 mm	225-325 N·m (165-240 ft.-lbs.)	225-325 N·m (165-240 ft.-lbs.)

LUBRICATION**All Models**

ENGINE AND TRANSMISSION. The engine is lubricated by pressurized oil from an oil pump attached to the right side of the crankcase. Oil is contained in a sump which is common to the engine and the transmission.

Recommended oil is API grade SE or SF oil with an SAE viscosity rating of 10W-40, 10W-50, 20W-40 or 20W-50. Use an oil with a viscosity rating best suited for the ambient temperature.

An oil level window (W—Fig. K4-1) is located in the rear of the right side cover. The oil level should be between the two marks (M) with the vehicle situated on a level surface. Add oil through fill plug (F) opening on top of the right side cover.

The manufacturer recommends that the engine/transmission oil be changed after the first 10 hours of use and after every 30 days of use thereafter, or more frequently if usage is severe. The drain plug is located on the underside of the right crankcase half. An oil filter assembly is located to the left of the drain plug in the left crankcase half. Check the oil level at the oil level window as previously described.

The oil filter plug should be removed and the filter screen cleaned after the first 10 hours of use and after every 90 days of use thereafter, or more frequently if usage is severe. Wash filter screen in a suitable solvent having a high flash-point. Renew oil filter assembly if any damage is noted.

DIFFERENTIAL UNIT. The differential oil should be changed after the first 10 hours of operation and annually thereafter. Check oil level periodically and renew more frequent if vehicle is operated under adverse conditions. Recommended differential lubricant is API GL-5 hypoid gear oil or a good quality SAE 90 hypoid gear oil when the ambient temperature is above 5° C (41° F) or SAE 80 hypoid gear oil when the ambient temperature is 5° C (41° F) or below. Differential case capacity is 0.2 L (0.21 qt.).

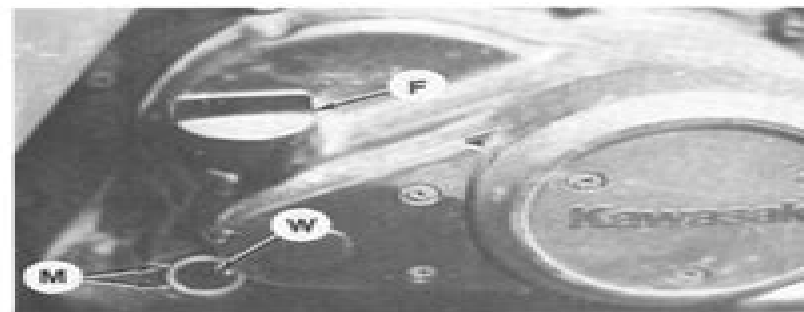


Fig. K4-1—Engine/transmission sump is filled through fill plug (F) opening. Oil level should be maintained between the two marks (M) next to level window (W).

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to prepare a drawing one can use manual drafting instruments figure 12 or computer aided drafting or design or cad the basic drawing standards and conventions are the same regardless of what design tool you use to make the drawings in

learning drafting we will approach it from the perspective of manual drafting