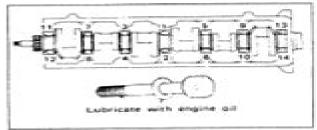




- 5. Crankshaft Bearing Cap
 - 1) Lubricate the bearing cap bolts with engine oil.
 - Install the bearing caps to the crankshaft.

The arrow mark must be pointing to the front of the engine.

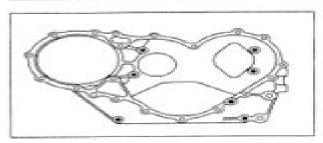
 Tighten the bearing cap bolts to the specified torque a little at a time in the numerical order shown in the illustration.





	kg-m@b.f
Crankshaft Bearing Cap Bolt Torque	24.0 ± 1 (173.5 ± 7.2)

 Check that the crankshaft turns smoothly by manually rotating it.



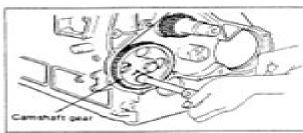


6. Timing Gear Case

- Apply liquid gasket to the timing gear case surfaces contacting the cylinder body.
- Tighten the timing gear case bolts to the specified torque.

kg-m(lb.ft)

Timing Gear Case Bolt Torque



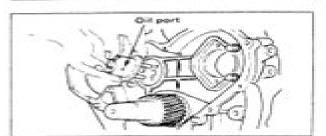


8. Camshaft

Tighten the thrust plate bolts through the camshaft gear hole.

	kg-m(lb.ft
Thrust Plate Bolt Torque	2.6 ± 0.5 (18.8 ± 3.6)

	kg-m(ib.ft
Camshaft Gear Bolt Torque	16 ± 1.5 (115.7 ± 10.5)





9. Idler Gear Shaft

Use the thrust collar fixing bolt as a guide to install the idler gear shaft.

The oil port must be facing the camshaft.

Isuzu 6bd1t Engine Manual

Isuzu Jidōsha Kabushiki Kaisha

Isuzu 6bd1t Engine Manual:

Isuzu Diesel Engine 6BB1 6BD1 6BD1T, Isuzu Workshop Manual Isuzu Jidōsha Kabushiki Kaisha. Service Department. Overseas Sales Division, 1982 Isuzu Diesel Engine 6BB1, 6BD1, 6BC1T Isuzu Jidōsha Kabushiki Isuzu 6bd1 1-14400-2120 Turbocharger Isuzu Workshop Manual Isuzu Jidōsha Kabushiki Kaisha,1981 Kaisha,1986 Rebuild Guide and Shop Manual Brian Smothers, 2015-07-11 This shop manual covers the proper disassembly inspection rework assembly and installation of the 1 14400 2120 turbocharger found on the Isuzu 6BD1 engines Written by an industry professional this book contains full color photos diagrams torque specs and best practices Repairing your vehicle s turbocharger is easy and cost effective if you know how This shop manual covers Garrett Honeywell T04E 466820 0004 466820 9004 466820 9004 466820 4 Turbochargers Isuzu Workshop Manual ,1986* Workshop Manual for the Isuzu Diesel Engine Isuzu Jidōsha Kabushiki Kaisha,Isuzu Motors,1971 Workshop Manual for the Isuzu Diesel Engine Isuzu Motors, 1971 For 6 cylinder trucks produced in 1973 Isuzu Workshop Manual Isuzu Jidōsha Kabushiki Kaisha, 1981 Workshop Manual for Isuzu C221 Diesel Engine Isuzu Motors Limited, 1972* Engine Electricals - All Isuzu Workshop Manual Isuzu Motors Limited, 1984 Models Workshop Manual Isuzu Motors Limited, 1980 Isuzu Workshop Manual Gasoline Engine G161Z, G180Z Models Isuzu Motors Limited, ISUZU Workshop Manual Isuzu Iidōsha Kabushiki Kaisha.1981 Isuzu Workshop Manual G161Z Gasoline Engine (workshop Manual). Isuzu Motors Isuzu Diesel Engine 4FD1, 4BD1T Isuzu Jidōsha Kabushiki Kaisha,1986 Limited,1975* Isuzu Workshop Manual Diesel Engine C223 Model ,1982 Part no C223 WE 141 This manual applies to the 1982 year and later models Isuzu Workshop Manual 1982 Part no C223 WE 141 This manual applies to the 1982 year and later models Isuzu Workshop Manual Diesel Engine 4FB1, 4FC1 Models Isuzu Motors Limited, 1982 Isuzu Automobile American Isuzu Motors Inc.1988

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