

SPECIFICATIONS

| | Mara 550 | Mara 500 | Mara 400 |
|-----------------------------|--|------------------|---------------------|
| Bore | 2.87" (72.8mm) | 2.58" (65mm) | 2.87" (72.8mm) |
| Stroke | 2-9/16" (65.1mm) | 2-1/8" (54mm) | 2-9/16" (65.1mm) |
| Cu. In. Piston Displacement | 49.8 (816cc) | 44 (721cc) | 33.3 (546cc) |
| Recommended Spark Plugs | AC-V40FFM or Champion L-76V | | |
| Horsepower | 65 | 50 | 40 |
| Full Throttle RPM Range | 4800-5300 | 4800-5500 | 4800-5300 |
| Fuel Tank Capacity | U.S. 6 Gallons Imperial 5 Gallons Metric 22.4 Liters | | |

LUBRICANTS

| <i>(From Your Mercury Dealer)</i> Quicksilver Lubricant | Part No. | Container Size | | |
|--|------------|----------------|----------|--------|
| | | U.S. | Imperial | Metric |
| Anti-Corrosion Grease | C-92-63290 | 8 Oz. | 6.7 Oz. | 240cc |
| Anti Corrosion Oil | C-92-63281 | 8 Oz. | 6.7 Oz. | 240cc |
| Corrosion and Rust Preventive | C-92-63260 | 11 Oz. | 9.2 Oz. | 330cc |
| Multipurpose Lubricant | C-92-63250 | 8 Oz. | 6.7 Oz. | 240cc |
| Perfect Seal | C-92-34227 | 16 Oz. | 13.3 Oz. | 480cc |
| Storage Seal | C-92-63233 | 15 Oz. | 12.5 Oz. | 450cc |
| Super-Duty Gear Lubricant | C-92-68617 | 8 Oz. | 6.7 Oz. | 240cc |
| | C-92-68623 | 1 Qt. | 0.2 Gal. | 960cc |



Figure 1. Merc 650 (3-Cyl.)

Manual For 1993 Force 40hp Outboard

KJ Lindholm-Leary



Manual For 1993 Force 40hp Outboard:

Subject Guide to Books in Print ,1993 *Bibliography of Nautical Books* Alan Obin,2000-02 This is the 15th annual edition of the Bibliography of Nautical Books a reference guide to over 14 000 nautical publications It deals specifically with the year 2000 American Book Publishing Record ,1992 **The Cumulative Book Index** ,1994 A world list of books in the English language **Whitaker's Books in Print** ,1998 Forthcoming Books Rose Arny,1999 **Books in Print Supplement** ,2002 **Popular Science** ,1972 *Force Outboard Shop Manual 4-150 HP , 1984-1999* ,1999 Force Outboard, 1984-1996 Joan Coles,Clarence W. Coles,1998-03 Nichols Seloc Marine RM repair and maintenance manuals offer the most comprehensive and authoritative information available for outboard inboard stern drive and diesel engines as well as personal watercraft Designed and written to serve the needs of the professional mechanic do it yourself boat enthusiast instructor and student these manuals are based on actual engine teardowns done by Nichols editors authors in our on site facility Recognized and used by technical trade schools as well as the U S military every manual provides complete coverage on everything from basic maintenance to engine overhaul featuring Simple to follow step by step illustrated procedures Hundreds of exploded drawings photographs and tables Troubleshooting sections Accurate specifications and wiring diagrams *Clymer Force Outboard Shop Manual* Clymer Publishing,Penton Media, Incorporated,1992 **Clymer Force Outboard Shop Manual** Penton Media, Incorporated,1994-01-01 Chrysler/Force Outboard Shop Manual ,1988 **Force Outboards Service Manual 40 and 50 HP, 1992 and 1993 Model Years** ,1994* 90 823265 1292 **Force OB 4-150HP & L-Drv 84-99** Penton Staff,2000-05-24 4 HP 5 HP 7 5 HP 9 9 HP 15 HP 25 HP 35 HP 40 HP 50 HP 60 HP 70 HP 75 HP 85 HP 90 HP 120 HP 125 HP 150 HP 85 HP L DRIVE 90 HP L DRIVE 120 HP L DRIVE 125 HP L DRIVE **Force Outboards Service Manual 9.9/15 H.P** ,1992* 90 823264 793 **Chrysler/Force Outboard Shop Manual** Kalton C. Lahue,Sydney A. Wauson,1988 **Johnson 1 1/2 to 40 Hp. Outboard Motor Service Manual.** -- Intertec Publishing Corporation. Abos Marine Publications Division,1976 Clymer Force Outboard Shop Manual ,1997 *Outboard Motor Service Vol 2 Ed 11* Penton Staff,2000-05-24 Vintage marine outboard motors 30 horsepower and above produced from 1969 1989

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Manual For 1993 Force 40hp Outboard Introduction

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