



- 1. Valve to check tubes and O-rings
- 2. Gasket
- 3. Control valve assembly
- 4. Filter and connections
- 5. Manifold to valve tube and O-rings
- 6. Pump pressure to manifold tube and O-rings
- 7. Torque converter to oil cooler tube
- 8. Torque converter temperature gauge

*Machines equipped with torque converter
 *Machines without torque converter

- 9. Torque converter housing
- 10. Oil cooler to manifold fitting
- 11. Gasket
- 12. Manifold, pump tube
- 13. Oil cooler bracket
- 14. Manifold to oil cooler

- 1. Drive shaft bearing
- 2. Torque support tube
- 3. Torque gear bearing
- 4. Torque gear
- 5. Starting stud
- 6. Key slot, for manifold key
- 7. Gear housing
- 8. Pump housing
- 9. Front cover
- 10. Front cover bearing
- 11. Front cover seal

*Machines equipped with torque converter
 *Machines without torque converter



Charge Pump

Assembly

- 1. Remove the charge pump level screw. Remove the gears and gear housing by tapping the pump housing on a wooden block.

- 2. **TRACTORS EQUIPPED WITH TORQUE CONVERTERS:** Remove the torque converter inlet valve for cleaning, especially if any type of mud or dirt is present.

NOTE: Valve is feature is available for checking the pressure setting, replacement is recommended.



Gears removed (torque converter model illustrated)



Gear housing removed (torque converter model illustrated)

Manual International 500 Series D Dozer

M Mark



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