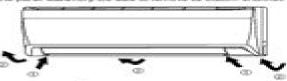
7. FOR MOVEMENT AND MAINTENANCE

HOW TO REMOVE AND INSTALL THE PANEL ASSEMBLY

Removal procedure

- Plemove the 2 screen which fix the panel assembly.
- Plantove the parel assembly. Be also to service its bottom enditiest.



Installation procedure

Install the panel assembly following the removal procedure 1 and 2 described: above) in reverse. After having attached the panel assembly, be sure to press the positions as indicated by the arrows in order to attach the assembly completely to the



7-2 PUMPING DOWN

When religiating or disposing of the air conditiones, pump-down the system following the procedure below so that no refrigerant is released into the atmosphere.

- Connect the gauge manifold value to the service post of the stop value on the gas pipe-side of the-outdoor unit.
- Fully close the stop valve on the liquid pipe side of the outstor unit.
- se the stop valve on the gas pipe side of the outstoor unit almost completely so that it can be easily closed fully when the pressure gauge shows -0.101 MPs. (Chanageo) (O NegRitomi's
- Start the EMERGENCY COOLING OPERATION.
 - To start the EMERGENCY OPERATION in OCCL. MODE, decorrect he power supply plug-and/or turn of the breaker, After 15 seconds, connect the power supply plug-and/or turn on the breaker, and then press the EMERGENCY CIPERATION awards once. (The IMMERGENCY COICLING OPERATION can be performed continuously for up to 30 minutes.)
- (5) Fully dose the stop valve on the gas pipe side of the outstor unit when the pressure gauge shows 0.05 to 0 MPs (Gauge) (approx. 0.5 to 0 highorn).
- Stop the EMERGENCY COOLING OPERATION. Press the EMERICAL OPERATION switch twice to stop the operation.

7-3 REMOVING THE INDOOR UNIT

Plemove the bottom of the indoor unit from the installation plate.

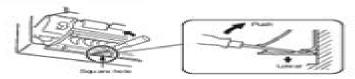
When releasing the corner part

Planease both light and right bottom comer part of indoor unit and out it downward and florwandias below to release the books.



If the above method cannot be used

Remove the panel and insert hexagonal energies into the square holes on the left and right as shown in the figure below, then push them up, the bottom of the inchor unit is losered and the hoots are elegand.



7-4 GAS CHARGE

- (I) Connect gas cylinder to the service port of stop valve (3-wisy).
- Execute air purge of the pipe (or hose) coming from retirgerant gas cylinder
- Replanish specified amount of the retrigorant, while operating the air conditioner. Non-specialization

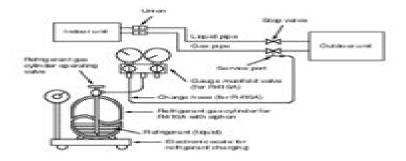
Balleti Barris

In case of adding satisfies to comply with the quantity specified for the satisfies time. CONTRACTOR.

A CAUTION

- Do not discharge the refrigerent into the atmosphere.
- Take case not to discharge retrigorant into the atmosphere during installation. nanatalisation, or repairs to the refrigerant disout.
- When charging the refrigerant system with additional refrigerant, be sure the case the said out do action.
 - Adding gas refrigerant may change the composition of the refrigerant in the system and affect normal operation of the air conditioner Also, charge the system slowly, officers as the compressor will be indiced.

To maintain the high pressure of the gas cylinder, warm the gas cylinder with warm water (under 40°C) during cold esseon. But never use naived fire or steam.



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- 1. Understanding the eBook Mitsubishi Air Conditioning Installation Manual
 - The Rise of Digital Reading Mitsubishi Air Conditioning Installation Manual
 - Advantages of eBooks Over Traditional Books
- 2. Identifying Mitsubishi Air Conditioning Installation Manual
 - Exploring Different Genres
 - Considering Fiction vs. Non-Fiction
 - Determining Your Reading Goals
- 3. Choosing the Right eBook Platform
 - Popular eBook Platforms
 - Features to Look for in an Mitsubishi Air Conditioning Installation Manual
 - User-Friendly Interface
- 4. Exploring eBook Recommendations from Mitsubishi Air Conditioning Installation Manual
 - Personalized Recommendations
 - Mitsubishi Air Conditioning Installation Manual User Reviews and Ratings
 - Mitsubishi Air Conditioning Installation Manual and Bestseller Lists
- 5. Accessing Mitsubishi Air Conditioning Installation Manual Free and Paid eBooks

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 - Mitsubishi Air Conditioning Installation Manual Enhanced eBook Features
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 - Highlighting and Note-Taking Mitsubishi Air Conditioning Installation Manual
 - Interactive Elements Mitsubishi Air Conditioning Installation Manual
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 - Participating in Virtual Book Clubs
 - Following Authors and Publishers Mitsubishi Air Conditioning Installation Manual
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 - Benefits of a Digital Library
 - o Creating a Diverse Reading Collection Mitsubishi Air Conditioning Installation Manual
- 10. Overcoming Reading Challenges
 - Dealing with Digital Eye Strain
 - Minimizing Distractions
 - Managing Screen Time
- 11. Cultivating a Reading Routine Mitsubishi Air Conditioning Installation Manual
 - Setting Reading Goals Mitsubishi Air Conditioning Installation Manual
 - Carving Out Dedicated Reading Time
- 12. Sourcing Reliable Information of Mitsubishi Air Conditioning Installation Manual
 - Fact-Checking eBook Content of Mitsubishi Air Conditioning Installation Manual
 - Distinguishing Credible Sources
- 13. Promoting Lifelong Learning
 - Utilizing eBooks for Skill Development

- Exploring Educational eBooks
- 14. Embracing eBook Trends
 - Integration of Multimedia Elements
 - Interactive and Gamified eBooks

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