

1. Safety precautions

1.3. Before electric work

 **Caution:**

- Be sure to install circuit breakers. If not installed, electric shock may result.
- For the power lines, use standard cables of sufficient capacity. Otherwise, a short circuit, overheating, or fire may result.
- When installing the power lines, do not apply tension to the cables. If the connections are loosened, the cables can snap or break and overheating or fire may result.

1.4. Before starting the test run

 **Caution:**

- Before starting operation, check that all panels, guards and other protective parts are correctly installed. If not, electric shock, fire, or high voltage parts can cause injuries.
- Do not touch any switch with wet hands. Electric shock may result.
- Do not touch the refrigerant pipes with bare hands during operation. The refrigerant pipes are hot or cold depending on the condition of the flowing refrigerant. If you touch the pipes, burns or frostbite may result.

1.5. Using R410A refrigerant air conditioners

 **Caution:**

- Use C1225 copper pipe/brass for copper and copper alloy seamless pipes, to connect the refrigerant pipes. Make sure the inside of the pipes are clean and do not contain any harmful components such as sulfuric compounds, oxides, debris, or dust. Use pipes with the specified thickness. (Refer to page 7.) Note the following if reusing existing pipes that carried R22 refrigerant.
 - Do not use OX material for the add-on pipes.
 - Repeate the existing leak tests and fix the leak sections again.
 - Do not use thin pipes. (Refer to page 7.)
 - Store the pipes to be used during installation indoors and keep both ends of the pipes sealed until just before brazing. (Leave silver joints, etc., in their packaging.) If dust, debris, or moisture enters the refrigerant lines, oil deterioration or drying factor breakdown may result.
 - Use ester oil, ether oil, alkylbenzene oil (from all sources) as the refrigeration oil applied to the leak sections. If mineral oil is mixed in the refrigeration oil, oil deterioration may result.

- Be sure to ground the unit. Do not connect the ground wire to gas or water pipes, lightning rods, or telephone grounding lines. If the unit is not properly grounded, electric shock may result.
- Use circuit breakers (ground fault interrupter, isolating switch (L-01 break), and residual current breaker) with the specified capacity. If a circuit breaker capacity is larger than the specified capacity, overload run or fire may result.

- After stopping operations, be sure to wait at least five minutes before turning off the main power switch. Otherwise, water leakage or breakdown may result.

- Do not use refrigerant other than R410A refrigerant. If another refrigerant is used, the disaster will cause the oil to deteriorate.
- Use the following tools specifically designed for use with R410A refrigerant. The following tools are necessary to use R410A refrigerant. Contact your nearest dealer for any operations.

Tools for R410A	
Charge manifold	Flare tool
Charge hose	Gas subcooling gauge
Gas leak detector	Vacuum pump oil filter
Torque wrench	Electronic subcooling meter (if available)
Safety charger	

- Be sure to use the correct tools. If dust, debris, or moisture enters the refrigerant lines, refrigeration oil deterioration may result.
- Do not use a charging cylinder. If a charging cylinder is used, the composition of the refrigerant will change and the efficiency will be lowered.



Fig. 1-1

2. Installation location

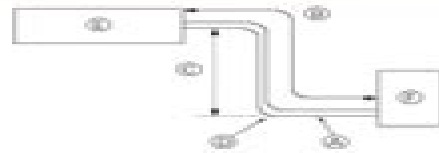


Fig. 2-1



Fig. 2-2

2.1. Refrigerant pipe (Fig. 2-1)

- Check that the difference between the heights of the indoor and outdoor units, the length of refrigerant pipe, and the number of bends in the pipe are within the limits shown below.

Model	① Pipe size (mm)	② Pipe length (one way)	③ Height difference (one way)	④ Number of bends (one way)
RP2000	Φ25.4	≤13.7	Max. 30m	Max. of 6
RP2500	Φ28.6	≤13.7	Max. 30m	Max. of 6

- Height difference limitations are bindings regardless of which unit, indoor or outdoor, is positioned higher.

- ① Indoor unit
- ② Outdoor unit

2.2. Choosing the outdoor unit installation location

- Avoid locations exposed to direct sunlight or other sources of heat.
- Select a location from which noise emitted by the unit will not inconvenience neighbors.
- Avoid locations where the unit will be exposed to strong winds.
- Select a location permitting easy wiring and pipe access to the power source and indoor unit.
- Avoid locations where condensation may occur, be produced, flow, or accumulate. Make sure water may drain from the unit during operation.
- Select a level location that can bear the weight and vibration of the unit.
- Avoid locations where the unit can be connected to areas where heavy snow fall is anticipated, special precautions (such as setting the installation location or installing a fixed or free air intake restriction outlet) must be taken to prevent the snow from blocking the air intake or blowing directly against it. This can cause the airflow and a malfunction may result.
- Avoid locations exposed to oil, steam, or sulfur gas.

2.3. Outline dimensions (Outdoor unit) (Fig. 2-2)

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Robert R. Redfield



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