

MOI UNIVERSITY

SCHOOL OF ENGINEERING

DEPARTMENT OF MECHANICAL & PRODUCTION ENGINEERING

FOURTH YEAR LABORATORY WORK FOR THE DEGREE OF BACHELOR OF TECHNOLOGY IN PRODUCTION ENGINEERING

COURSE CODE: PRD 462

COURSE TITLE: MACHINE TOOL TECHNOLOGY

LABORATORY WORK I: METAL CUTTING MACHINE TOOLS

1. OBJECTIVES

The main objective of this laboratory work is to strengthen the theoretical knowledge gained by the students in the course of machine tool technology. At the end of the laboratory work the students will be able to know and understand.

- The various metal cutting tools used in the workshop and how to classify them.
- The major components and units of standard metal cutting machine tools.
- The primary and auxiliary motions for every metal cutting machine tool available in the workshop.

2. LABORATORY CONTENT

- Identify and name all metal cutting machine tools available in the workshop noting their characteristics. Use Table 1 to answer this part.

No.	Name of machine tool	Purpose of the machine tool	Accuracy of the machine	Weight of the machine	Accessories attached
1					
2					
3					

Machining Parameters					Cutting tools used		Work piece dimensions		Type of coolant used
Op.	Max Sp	Min Sp	Max Fd.	Min Fd.	Name of tool	Tool Material	Smallest	Biggest	

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{ P5 170 EMB + 75 }
{ P5 141 }

Lab Manual For Machine Tool Technology

Sebastian Brünink



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