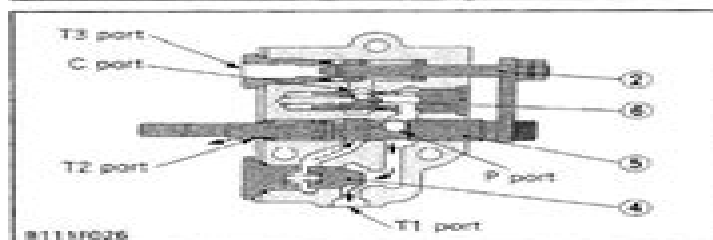
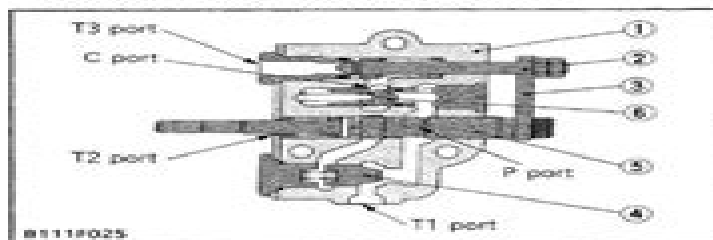


(3) Position Control Valve (II)

Serial No. affected

L2250 2WD: 12919~, L2250 4WD: 57473~
 L2550 2WD: 12684~, L2550 4WD: 57941~
 L2850 2WD: 11383~, L2850 4WD: 58702~
 L3250 2WD: 10398~, L3250 4WD: 51269~
 L2550 GST: 82291~, L2850 GST: 81133~



■ Floating

When the position control lever is moved to its lowest position, the spool (4) is maintained at the DOWN position. When the implement is at its lowest position, the hydraulic cylinder is in no-load condition, and oil forced out by the hydraulic pump pushes to open both the unload valve (5) and check valve (3). Thus, oil flows freely in the position control valve.

- | | |
|------------------|--|
| (1) Valve Body | C: C(Cylinder) Port |
| (2) Poppet Valve | P: P(Pump) Port |
| (3) Check Valve | T ₁ , T ₂ : T ₁ , T ₂ Port |
| (4) Spool | (To Transmission Case) |
| (5) Unload Valve | |

The position control valve is constructed as shown in the figure. When the control lever is operated, the spool (5) moves to control the direction of oil flow to the hydraulic cylinder or the transmission case. The poppet valve 1 (2) opens when an implement is lowered, and returns oil in the hydraulic cylinder to the transmission case. The poppet valve 2 (6) prevents the oil in the hydraulic cylinder from flowing to the transmission case through T₁ port.

- | | |
|--------------------|-------------------------|
| (1) Valve Body | (4) Unload Poppet Valve |
| (2) Poppet Valve 1 | (5) Spool |
| (3) Plate | (6) Poppet Valve 2 |

■ Neutral

Oil forced into the control valve through the P port pushes open the unload poppet valve (4) and then returns to the transmission case through the T₁ port.

Oil behind the unload poppet valve (4) returns to the transmission case through the spool (5) and the T₂ port.

Since the poppet valve 2 (6) and poppet valve 1 (2) are closed, oil in the hydraulic cylinder does not flow to the transmission case. Thus, the implement remains at its fixed position.

- | | |
|-------------------------|--------------------|
| (2) Poppet Valve 1 | (5) Spool |
| (4) Unload Poppet Valve | (6) Poppet Valve 2 |

Kubota L18parts Manual

**Piper Aircraft Corporation. Lock
Haven, Pa..**



Kubota L18parts Manual:

Farmers and Consumers Market Bulletin ,2009 *Repair Parts List; Model 18, Crawler Cranes, Draglines and Shovels* Northwest Engineering Co,Green Bay (Wis.),
Pa.,1957 **Parts Catalog Super-Cub** Piper Aircraft Corporation. Lock Haven,
Master Parts Manual Tecumseh Products Company. Engine and Gear Service Division,1982

This book delves into Kubota L18parts Manual. Kubota L18parts Manual is a crucial topic that needs to be grasped by everyone, from students and scholars to the general public. The book will furnish comprehensive and in-depth insights into Kubota L18parts Manual, encompassing both the fundamentals and more intricate discussions.

1. The book is structured into several chapters, namely:

- Chapter 1: Introduction to Kubota L18parts Manual
- Chapter 2: Essential Elements of Kubota L18parts Manual
- Chapter 3: Kubota L18parts Manual in Everyday Life
- Chapter 4: Kubota L18parts Manual in Specific Contexts
- Chapter 5: Conclusion

2. In chapter 1, this book will provide an overview of Kubota L18parts Manual. This chapter will explore what Kubota L18parts Manual is, why Kubota L18parts Manual is vital, and how to effectively learn about Kubota L18parts Manual.
3. In chapter 2, this book will delve into the foundational concepts of Kubota L18parts Manual. This chapter will elucidate the essential principles that need to be understood to grasp Kubota L18parts Manual in its entirety.
4. In chapter 3, the author will examine the practical applications of Kubota L18parts Manual in daily life. The third chapter will showcase real-world examples of how Kubota L18parts Manual can be effectively utilized in everyday scenarios.
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6. In chapter 5, this book will draw a conclusion about Kubota L18parts Manual. This chapter will summarize the key points that have been discussed throughout the book.

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