







Engine Disassembly

- 1. Remove the universal joint mounting screws (2).
- 2. Disconnect the universal joint (3) from fun drive pulley.
- Remove the engine mounting nuts.
- Separate the engine with the radiator from the frame, take care not to damage the radiator.

(When reassembling)

Apply grease to the all splines on the drive shaft.

Tightening torque	Universal joint mounting screw	26.0 to 28.0 N·m 2.7 to 2.9 kgf·m 19.2 to 20.7 ft-lbs
	Engine mounting nut	23.5 to 27.5 N·m 2.4 to 2.8 kgf·m 17.4 to 20.3 ft-lbs

- #11 Of Cooler
- (2) Universal Joint Mounting Screw
- (3) Universal Joint

W1045010

Dynamo, Fan Belt and Muffler

- Disconnect the radiator hoses and separate the radiator (1) with recovery tank (5) from engine assembly.
- 2. Remove the cooling fan (2) and fan pulley.
- 3. Remove the dynamo (6) and fan belt (7).
- 4. Remove the starter (8).
- Remove the air cleaner stay (3).
- Remove the wire bracket.
- Remove the engine support LH (9) and RH (4).

(When reassembling)

· Check to see that there are no cracks on the belt surface.

IMPORTANT

 After reassembling the fan belt, be sure to adjust the fan belt tension.

Tightening torque	Engine support mounting screw	48.1 to 55.9 N·m 4.9 to 5.7 kgf m 35.4 to 41.2 ft-lbs	
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- (1) Radiator
- (2) Cooling Fan
- (3) Air Cleanner Stay
- (4) Engine Support RH
- (5) Recovery Tank

- (6) Dynamo
- (7) Fen Belt
- (8) Starter
- (9) Engine Support LH

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Kubota Zd21 Service Manual

White Motor Corporation

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Farmers and Consumers Market Bulletin ,2008 Kubota Shop Manual Penton Staff, 2000-05-24 Models L175 L210 L225 L225DT L260 Models B5100D B5100E B6100D B6100E B6100HST D B6100HST E B7100D B7100HST D B7100HST E Kubota Models L185 L235 L245 L275 L285 L295 L305 L345 L355 **Kubota Shop Manual** I & T Shop Service, 1985 Lawn Tractor. Model T1400, T1400H Workshop Manual Kubota Tekkō Kabushiki Kaisha,198? Service Manual Diamond T Motor Car Company. Service Dept, 1948 **Service Manual** White Motor Corporation, 1976 Service manual for HD series diesel tractors Allis-Chalmers Manufacturing Company. Industrial Service Department. Tractor Division, 194? Service Repair Manual David Brown Tractors Ltd,1979 Service Manual ,1970 Service Manual ,1972 Service Manual Chrysler Corporation, 1989

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