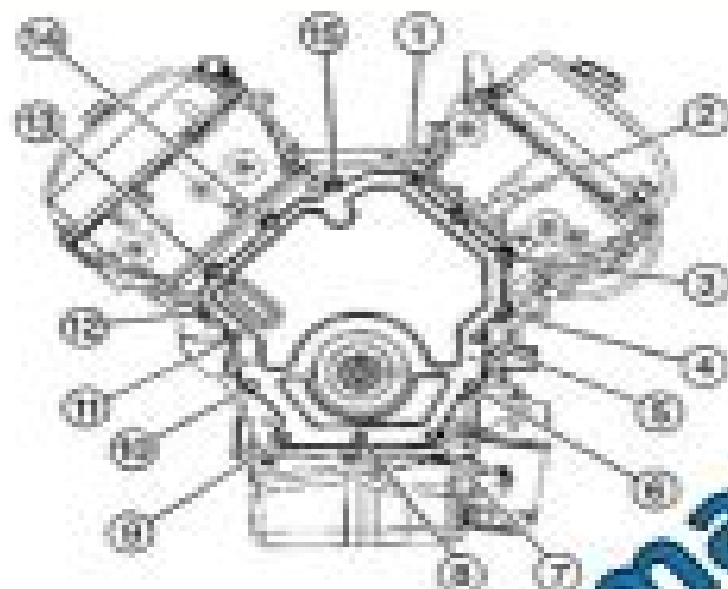


Buick Lucerne 2006-2011 Workshop Manual



of the valve locks. **See Special Tools.**

Remove the valve locks. **See Special Tools.** **PDF**
 Lower the arm and out of the J 44200 (2) and using the arm **Download**
 remove the valve spring retainers **See Special Tools.**

Remove the valve spring retainers **See Special Tools.**



Fig. 100: Using J 38820 To Remove Valve Stem Seal
 Courtesy of GENERAL MOTORS CORP.

IMPORTANT: The valve stem seal should not be removed unless replacement is required.

Use the J 38820 handle to pry the seal. **See Special Tools.** Remove the seal by inserting a screw, pulling motion. Thread the old valve stem seal
 around and remove the valve stem. Valve or Valve Stem Seal Retainer and

Fig. 12: Installing Engine Front Cover to
 Courtesy of GENERAL MOTORS CORP.

NOTE: Refer to FASTENERS (1) to (12).

1. Tighten the engine front cover to the proper torque.

Tighten: Tighten the engine front cover bolts to the proper torque to 10-15 ft. lb.

CAMSHAFT COVER INSTALLATION - LEFT SIDE

TOOLS AND EQUIPMENT

- J 38820 Valve Stem Seal Pryer/Remover **See Special Tools**

Maintenance Manual Buick Lucerne

**General Motors Corporation. Buick
Motor Division**



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